TEXAS INSTRUMENTS
DRV8428
SLOSE54C – JUNE 2020 – REVISED JULY 2022

DRV8428 Stepper Driver With Integrated Current Sense, 1/256 Microstepping, STEP/DIR Interface and smart tune Technology

1 Features

- PWM Microstepping Stepper Motor Driver
  - Simple STEP/DIR Interface
  - Up to 1/256 Microstepping Indexer
- Integrated Current Sense Functionality
  - No Sense Resistors Required
  - ±6% Full-Scale Current Accuracy
- Smart tune decay technology and mixed decay options
- 4.2-V to 33-V Operating Supply Voltage Range
- $R_{DS(ON)}$: 1500 mΩ HS + LS at 24 V, 25°C
- Current Capacity Per Bridge: 1.7-A peak, 1-A Full-Scale, 0.7-A rms
- Configurable Off-Time PWM Chopping
  - 7-µs, 16-µs, or 32-µs.
- Supports 1.8-V, 3.3-V, 5.0-V Logic Inputs
- Low-Current Sleep Mode (2 µA)
- Spread spectrum clocking for low electromagnetic interference (EMI)
- Small Package and Footprint
- Protection Features
  - VM Undervoltage Lockout (UVLO)
  - Overcurrent Protection (OCP)
  - Thermal Shutdown (OTSD)
  - Fault Condition Output (EN/nFAULT)

2 Applications

- Printers and scanners
- Stage lighting equipment
- Sewing machines
- Security and dome cameras
- Office and home zutomation
- Factory automation and robotics
- Medical applications

3 Description

The DRV8428 is a stepper motor driver for industrial and consumer applications. The device is fully integrated with two N-channel power MOSFET H-bridge drivers, a microstepping indexer, and integrated current sensing. The DRV8428 is capable of driving up to 1-A full-scale output current (dependent on PCB design).

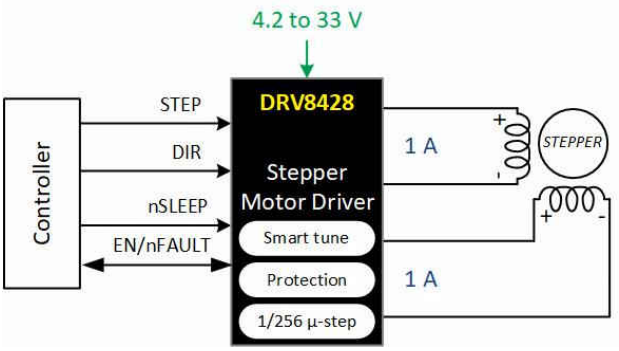
The DRV8428 uses an internal current sense architecture to eliminate the need for two external power sense resistors, saving PCB area and system cost. The device uses an internal PWM current regulation scheme selectable between smart tune, and mixed decay options. Smart tune automatically adjusts for optimal current regulation, compensates for motor variation and aging effects and reduces audible noise from the motor.

A simple STEP/DIR interface allows an external controller to manage the direction and step rate of the stepper motor. The device can be configured in different step modes ranging from full-step to 1/256 microstepping. A low-power sleep mode is provided for very low standby quiescent standby current using a dedicated nSLEEP pin. Protection features are provided for supply undervoltage, overcurrent, short circuits, and overtemperature. Fault conditions are indicated by the EN/nFAULT pin.

Device Information(1)

PART NUMBER	PACKAGE	BODY SIZE (NOM)
DRV8428PWPR	HTSSOP (16)	5mm x 4.4mm
DRV8428RTER	WQFN (16)	3.0mm x 3.0mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.



Simplified Schematic

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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

Changes from Revision B (May 2021) to Revision C (July 2022)	Page
• Updated WQFN layout example	35
• Added links to Related Documentation section	36

Changes from Revision A (November 2020) to Revision B (May 2021)	Page
• Corrected typo in Table 7-4	14
• Removed duplicate package drawings	37

Changes from Revision * (June 2020) to Revision A (November 2020)	Page
• Changed device status to production data	1

5 Pin Configuration and Functions

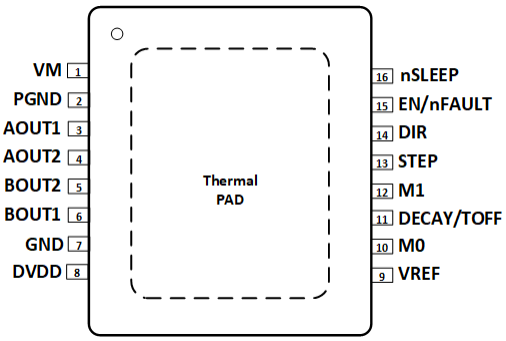


Figure 5-1. PWP PowerPAD™ Package 16-Pin HTSSOP Top View

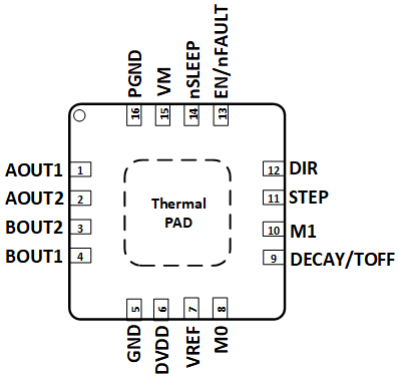


Figure 5-2. RTE Package 16-Pin WQFN with Exposed Thermal PAD Top View

5.1 Pin Functions

PIN			I/O	TYPE	DESCRIPTION
NAME	NO.				
	HTSSOP	WQFN			
AOUT1	3	1	O	Output	Winding A output. Connect to stepper motor winding.
AOUT2	4	2	O	Output	Winding A output. Connect to stepper motor winding.
PGND	2	16	PWR	Power	Power ground. Connect to system ground.
BOUT2	5	3	O	Output	Winding B output. Connect to stepper motor winding
BOUT1	6	4	O	Output	Winding B output. Connect to stepper motor winding
DIR	14	12	I	Input	Direction input. Logic level sets the direction of stepping; internal pulldown resistor.
EN/ nFAULT	15	13	I/O	Input/Output	Logic low to disable device outputs; logic high to enable. Also used for fault indication. Pulled logic low in fault condition.
DVDD	8	6	PWR	Power	Logic supply voltage. Connect a X7R, 0.47-µF to 1-µF, 6.3-V or 10-V rated ceramic capacitor to GND.
GND	7	5	PWR	Power	Device ground. Connect to system ground.
VREF	9	7	I	Input	Current set reference input. Maximum value 3 V. DVDD can be used to provide VREF through a resistor divider.
M0	10	8	I	Input	Microstepping mode-setting pins. Sets the step mode; internal pulldown resistor.
M1	12	10			
DECAY/ TOFF	11	9	I	Input	Decay-mode and off-time setting pin. See the Section 7.3.5 section for details.

PIN			I/O	TYPE	DESCRIPTION
NAME	NO.				
	HTSSOP	WQFN			
STEP	13	11	I	Input	Step input. A rising edge causes the indexer to advance one step; internal pulldown resistor.
VM	1	15	PWR	Power	Power supply. Connect to motor supply voltage and bypass to PGND with a 0.01-µF ceramic capacitor plus a bulk capacitor rated for VM.
nSLEEP	16	14	I	Input	Sleep mode input. Logic high to enable device; logic low to enter low-power sleep mode; internal pulldown resistor. An nSLEEP low pulse clears faults.
PAD	-	-	-	-	Thermal pad. Connect to system ground.

6 Specifications

6.1 Absolute Maximum Ratings

over operating free-air temperature range (unless otherwise noted)(1)

	MIN	MAX	UNIT
Power supply voltage (VM)	–0.3	35	V
nSLEEP pin voltage (nSLEEP)	–0.3	V_{VM}	V
Internal regulator voltage (DVDD)	–0.3	5.75	V
Control pin voltage (STEP, DIR, EN/nFAULT, DECAY/TOFF, M0, M1)	–0.3	5.75	V
Open drain output current (EN/nFAULT)	0	10	mA
Reference input pin voltage (VREF)	–0.3	5.75	V
Continuous phase node pin voltage (AOUT1, AOUT2, BOUT1, BOUT2)	–1	V_{VM} + 1	V
Transient 100 ns phase node pin voltage (AOUT1, AOUT2, BOUT1, BOUT2)	–3	V_{VM} + 3	V
Peak drive current (AOUT1, AOUT2, BOUT1, BOUT2)	Internally Limited		A
Operating ambient temperature, T_A	–40	125	°C
Operating junction temperature, T_J	–40	150	°C
Storage temperature, T_{stg}	–65	150	°C

(1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.

6.2 ESD Ratings

				VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001		±2000	V
		Charged-device model (CDM), per JEDEC specification JESD22-C101	Corner pins for PWP (1, 8, 9, and 16)	±750	
			Other pins	±500	

6.3 Recommended Operating Conditions

over operating free-air temperature range (unless otherwise noted)

		MIN	MAX	UNIT
V_{VM}	Supply voltage range for normal (DC) operation	4.2	33	V
V_I	Logic level input voltage	0	5.5	V
V_{VREF}	VREF voltage	0.05	3	V
f_{PWM}	Applied STEP signal (STEP)	0	500(1)	kHz
I_{FS}	Motor full-scale current (xOUTx)	0	1(2)	A
I_{rms}	Motor RMS current (xOUTx)	0	0.7(2)	A
T_A	Operating ambient temperature	–40	125	°C
T_J	Operating junction temperature	–40	150	°C

(1) STEP input can operate up to 500 kHz, but system bandwidth is limited by the motor load
(2) Power dissipation and thermal limits must be observed

6.4 Thermal Information

THERMAL METRIC(1)		DRV8428		UNIT
		PWP (HTSSOP)	RTE (WQFN)	
		16 PINS	16 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	46.4	47	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance	39.8	46.1	°C/W
$R_{\theta JB}$	Junction-to-board thermal resistance	19.9	19.9	°C/W
ψ_{JT}	Junction-to-top characterization parameter	1.3	1.1	°C/W
ψ_{JB}	Junction-to-board characterization parameter	19.9	19.8	°C/W
$R_{\theta JC(bot)}$	Junction-to-case (bottom) thermal resistance	6.3	8.5	°C/W

(1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report.

6.5 Electrical Characteristics

Typical values are at T_A = 25°C and V_{VM} = 24 V. All limits are over recommended operating conditions, unless otherwise noted.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
POWER SUPPLIES (VM, DVDD)						
I_{VM}	VM operating supply current	EN/nFAULT = 1, nSLEEP = 1, No motor load		3.8	5.6	mA
I_{VMQ}	VM sleep mode supply current	nSLEEP = 0		2	4	µA
t_{SLEEP}	Sleep time	nSLEEP = 0 to sleep-mode	120			µs
t_{WAKE}	Wake-up time	nSLEEP = 1 to output transition		0.8	1.2	ms
t_{ON}	Turn-on time	VM > UVLO to output transition		0.8	1.2	ms
V_{DVDD}	Internal regulator voltage	No external load, 6 V < V_{VM} < 33 V	4.75	5	5.25	V
		No external load, V_{VM} = 4.2 V	3.9	4.05		V
LOGIC-LEVEL INPUTS (STEP, DIR, nSLEEP)						
V_{IL}	Input logic-low voltage		0		0.6	V
V_{IH}	Input logic-high voltage		1.5		5.5	V
V_{HYS}	Input logic hysteresis			150		mV
I_{IL}	Input logic-low current	V_{IN} = 0 V	–1		1	µA
I_{IH}	Input logic-high current	V_{IN} = 5 V			100	µA
TRI-LEVEL INPUT (M0)						
V_{I1}	Input logic-low voltage	Tied to GND	0		0.6	V
V_{I2}	Input Hi-Z voltage	Hi-Z	1.8	2	2.2	V
V_{I3}	Input logic-high voltage	Tied to DVDD	2.7		5.5	V
I_O	Output pull-up current			10		µA
QUAD-LEVEL INPUT (M1)						
V_{I1}	Input logic-low voltage	Tied to GND	0		0.6	V
V_{I2}		330kΩ ± 5% to GND	1	1.25	1.4	V
V_{I3}	Input Hi-Z voltage	Hi-Z	1.8	2	2.2	V
V_{I4}	Input logic-high voltage	Tied to DVDD	2.7		5.5	V
I_{IL}	Output pull-up current			10		µA
SEVEN-LEVEL INPUT (DECAY/TOFF)						
V_{I1}	Voltage level 1	Tied to GND	0		0.1	V
V_{I2}	Voltage level 2	14.7kΩ ± 1% to GND	0.2		0.35	V
V_{I3}	Voltage level 3	44.2kΩ ± 1% to GND	0.55		0.8	V
V_{I4}	Voltage level 4	100kΩ ± 1% to GND	1		1.25	V
V_{I5}	Voltage level 5	249kΩ ± 1% to GND	1.5		1.75	V
V_{I6}	Voltage level 6	Hi-Z	2.1		2.4	V
V_{I7}	Voltage level 7	Tied to DVDD	3		5.5	V
I_{IL}	Output pull-up current			22.5		µA
CONTROL INPUT/OUTPUT (EN/nFAULT)						
V_{OL}	Output Logic-low voltage		0		0.6	V
R_{PD2}	Internal Pull-down Resistance			2		MΩ
I_L	Leakage current	$V_{EN/nFAULT}$ = 5 V, FAULT condition			375	µA
MOTOR DRIVER OUTPUTS (AOUT1, AOUT2, BOUT1, BOUT2)						
$R_{DS(ONH)}$	High-side FET on resistance	V_{VM} = 24 V, T_J = 25 °C, I_O = -0.5 A		750	875	mΩ
		V_{VM} = 24 V, T_J = 125 °C, I_O = -0.5 A		1130	1350	mΩ
		V_{VM} = 24 V, T_J = 150 °C, I_O = -0.5 A		1250	1450	mΩ

Typical values are at T_A = 25°C and V_{VM} = 24 V. All limits are over recommended operating conditions, unless otherwise noted.

PARAMETER		TEST CONDITIONS	MIN	TYP	MAX	UNIT
$R_{DS(ONL)}$	Low-side FET on resistance	V_{VM} = 24 V, T_J = 25 °C, I_O = 0.5 A		750	875	mΩ
		V_{VM} = 24 V, T_J = 125 °C, I_O = 0.5 A		1130	1350	mΩ
		V_{VM} = 24 V, T_J = 150 °C, I_O = 0.5 A		1250	1450	mΩ
t_{SR}	Output slew rate	V_{VM} = 24 V, I_O = 0.5 A, Between 10% and 90%		240		V/µs
PWM CURRENT CONTROL (VREF)						
K_V	Transimpedance gain	VREF = 3 V	2.805	3	3.195	V/A
t_{OFF}	PWM off-time, mixed 30% decay	DECAY/TOFF = 14.7 kΩ to GND		7		µs
		DECAY/TOFF = 44.2 kΩ to GND		16		
		DECAY/TOFF = 100 kΩ to GND		32		
	PWM off-time, Smart tune dynamic decay	DECAY/TOFF = 249 kΩ to GND		7		
		DECAY/TOFF = Hi-Z		16		
		DECAY/TOFF = Tied to DVDD		32		
ΔI_{TRIP}	Current trip accuracy	I_O = 1 A, 10% to 20% current setting	–15		15	%
		I_O = 1 A, 20% to 67% current setting	–10		10	
		I_O = 1 A, 68% to 100% current setting	–6		6	
$I_{O,CH}$	AOUT and BOUT current matching	I_O = 1 A	–2.5		2.5	%
PROTECTION CIRCUITS						
V_{UVLO}	VM UVLO lockout	VM falling, UVLO falling	3.8	3.95	4.05	V
		VM rising, UVLO rising	3.9	4.05	4.15	
$V_{UVLO,HYS}$	Undervoltage hysteresis	Rising to falling threshold		100		mV
I_{OCP}	Overcurrent protection	Current through any FET	1.7			A
t_{OCP}	Overcurrent deglitch time			1.8		µs
t_{RETRY}	Overcurrent retry time			4		ms
T_{OTSD}	Thermal shutdown	Die temperature T_J	150	165	180	°C
T_{HYS_OTSD}	Thermal shutdown hysteresis	Die temperature T_J		20		°C

6.6 Indexer Timing Requirements

Typical limits are at T_J = 25°C and V_{VM} = 24 V. Over recommended operating conditions unless otherwise noted.

NO.			MIN	MAX	UNIT
1	f_{STEP}	Step frequency		500(1)	kHz
2	$t_{WH(STEP)}$	Pulse duration, STEP high	970		ns
3	$t_{WL(STEP)}$	Pulse duration, STEP low	970		ns
4	$t_{SU(DIR, Mx)}$	Setup time, DIR or MODEx to STEP rising	200		ns
5	$t_{H(DIR, Mx)}$	Hold time, DIR or MODEx to STEP rising	200		ns

(1) STEP input can operate up to 500 kHz, but system bandwidth is limited by the motor load.

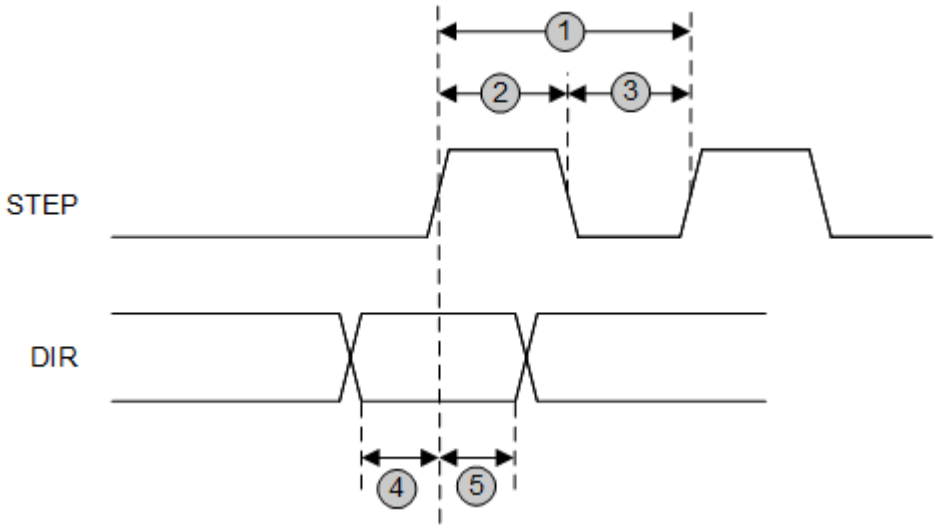


Figure 6-1. STEP and DIR Timing Diagram

6.7 Typical Characteristics

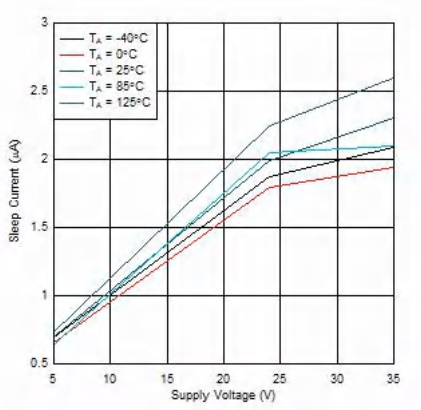


Figure 6-2. Sleep Current over Supply Voltage

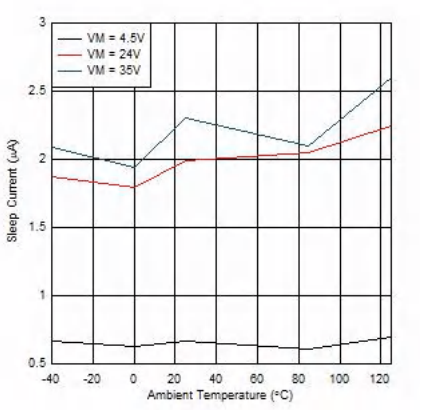


Figure 6-3. Sleep Current over Temperature

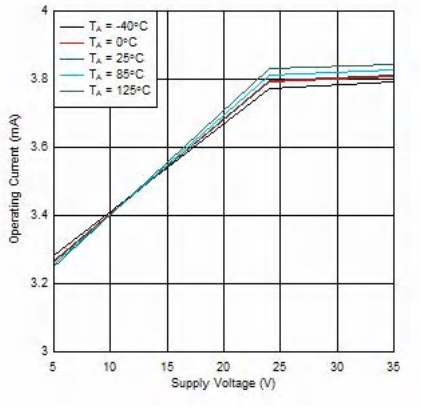


Figure 6-4. Operating Current over Supply Voltage

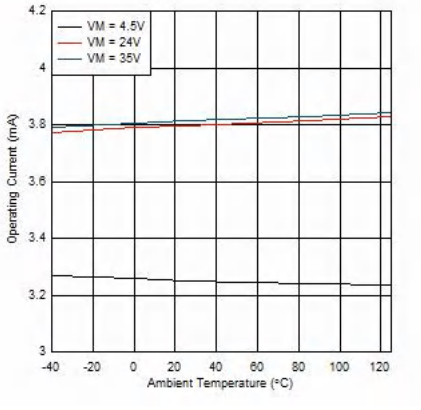


Figure 6-5. Operating Current over Temperature

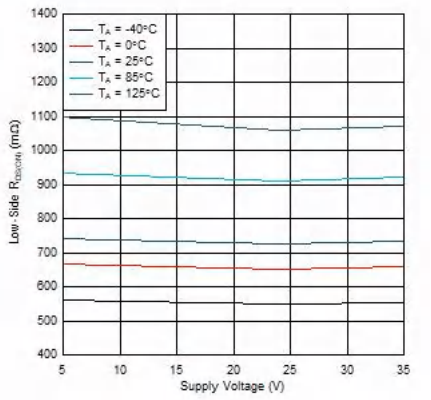


Figure 6-6. Low-Side $R_{DS(ON)}$ over Supply Voltage

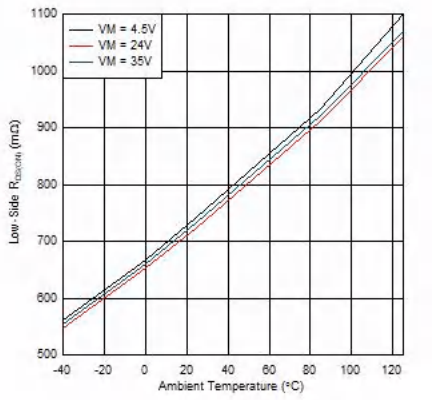


Figure 6-7. Low-Side $R_{DS(ON)}$ over Temperature

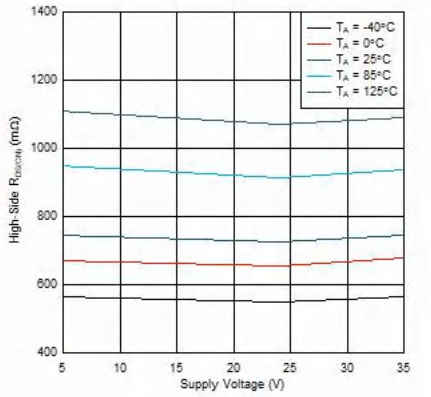


Figure 6-8. High-Side $R_{DS(ON)}$ over Supply Voltage

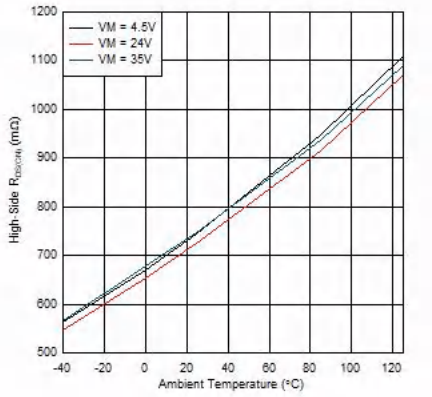


Figure 6-9. High-Side $R_{DS(ON)}$ over Temperature

7 Detailed Description

7.1 Overview

The DRV8428 device is an integrated motor-driver solution for bipolar stepper motors. The device provides the maximum integration by integrating two N-channel power MOSFET H-bridges, current sense resistors and regulation circuitry, and a microstepping indexer. The DRV8428 is capable of supporting wide supply voltage range of 4.2 V to 33 V. DRV8428 provides an output current up to 1.7-A peak, 1-A full-scale, or 0.7-A root mean square (rms). The actual full-scale and rms current depends on the ambient temperature, supply voltage, and PCB thermal capability.

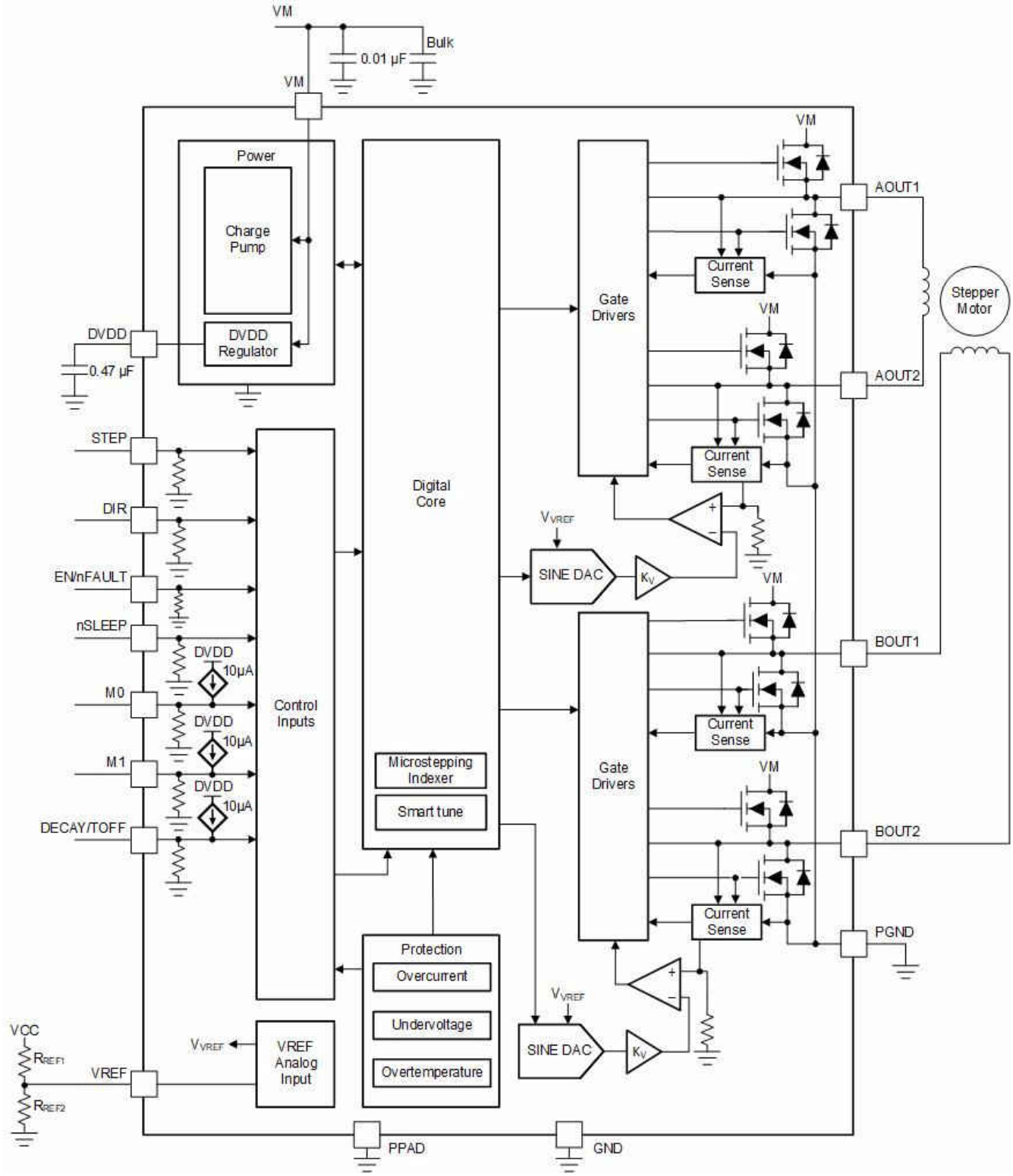
The DRV8428 uses an integrated current-sense architecture which eliminates the need for two external power sense resistors, hence saving significant board space, BOM cost, design efforts and reduces significant power consumption. This architecture removes the power dissipated in the sense resistors by using a current mirror approach and using the internal power MOSFETs for current sensing. The current regulation set point is adjusted by the voltage at the VREF pin.

A simple STEP/DIR interface allows for an external controller to manage the direction and step rate of the stepper motor. The internal microstepping indexer can execute high-accuracy micro-stepping without requiring the external controller to manage the winding current level. The indexer is capable of full step, half step, and 1/4, 1/8, 1/16, 1/32, 1/64, 1/128, and 1/256 microstepping. High microstepping contributes to significant audible noise reduction and smooth motion. In addition to a standard half stepping mode, a noncircular half stepping mode is available for increased torque output at higher motor RPM.

Stepper motor drivers need to re-circulate the winding current by implementing several types of decay modes. The DRV8428 comes with smart tune decay modes. The smart tune is an innovative decay mechanism that automatically adjusts for optimal current regulation performance agnostic of voltage, motor speed, variation and aging effects. Smart tune Ripple Control uses a variable off-time, ripple current control scheme to minimize distortion of the motor winding current. Smart tune Dynamic Decay uses a fixed off-time, dynamic fast decay percentage scheme to minimize distortion of the motor winding current while minimizing frequency content and significantly reducing design efforts. Along with this seamless, effortless automatic smart tune, DRV8428 also provides the traditional mixed decay mode.

A low-power sleep mode is included which allows the system to save power when not actively driving the motor.

7.2 Functional Block Diagram



7.3 Feature Description

Table 7-1 lists the recommended external components for the DRV8428.

Table 7-1. DRV8428 External Components

COMPONENT	PIN 1	PIN 2	RECOMMENDED
C_{VM1}	VM	PGND	One X7R, 0.01-µF, VM-rated ceramic capacitor
C_{VM2}	VM	PGND	Bulk, VM-rated capacitor
C_{DVDD}	DVDD	GND	X7R, 0.47-µF to 1-µF, 6.3-V ceramic capacitor
R_{REF1}	VREF	VCC	Resistor to limit chopping current. It is recommended that the value of parallel combination of R_{REF1} and R_{REF2} should be less than 50-kΩ.
R_{REF2} (Optional)	VREF	GND	

7.3.1 Stepper Motor Driver Current Ratings

Stepper motor drivers can be classified using three different numbers to describe the output current: peak, RMS, and full-scale.

7.3.1.1 Peak Current Rating

The peak current in a stepper driver is limited by the overcurrent protection trip threshold I_{OCP}. The peak current describes any transient duration current pulse, for example when charging capacitance, when the overall duty cycle is very low. In general the minimum value of I_{OCP} specifies the peak current rating of the stepper motor driver. For the DRV8428, the peak current rating is 1.7A per bridge.

7.3.1.2 RMS Current Rating

The RMS (average) current is determined by the thermal considerations of the IC. The RMS current is calculated based on the $R_{DS(ON)}$, rise and fall time, PWM frequency, device quiescent current, and package thermal performance in a typical system at 25°C. The actual operating RMS current may be higher or lower depending on heatsinking and ambient temperature. For the DRV8428, the RMS current rating is 0.7 A per bridge.

7.3.1.3 Full-Scale Current Rating

The full-scale current describes the top of the sinusoid current waveform while microstepping. Because the sinusoid amplitude is related to the RMS current, the full-scale current is also determined by the thermal considerations of the device. The full-scale current rating is approximately $\sqrt{2} \times I_{RMS}$ for a sinusoidal current waveform, and I_{RMS} for a square wave current waveform (full step).

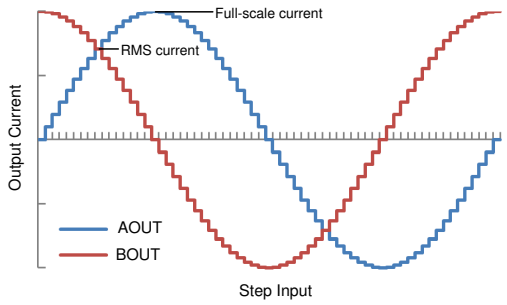


Figure 7-1. Full-Scale and RMS Current

7.3.2 PWM Motor Drivers

The DRV8428 device has drivers for two full H-bridges to drive the two windings of a bipolar stepper motor. Figure 7-2 shows a block diagram of the circuitry.

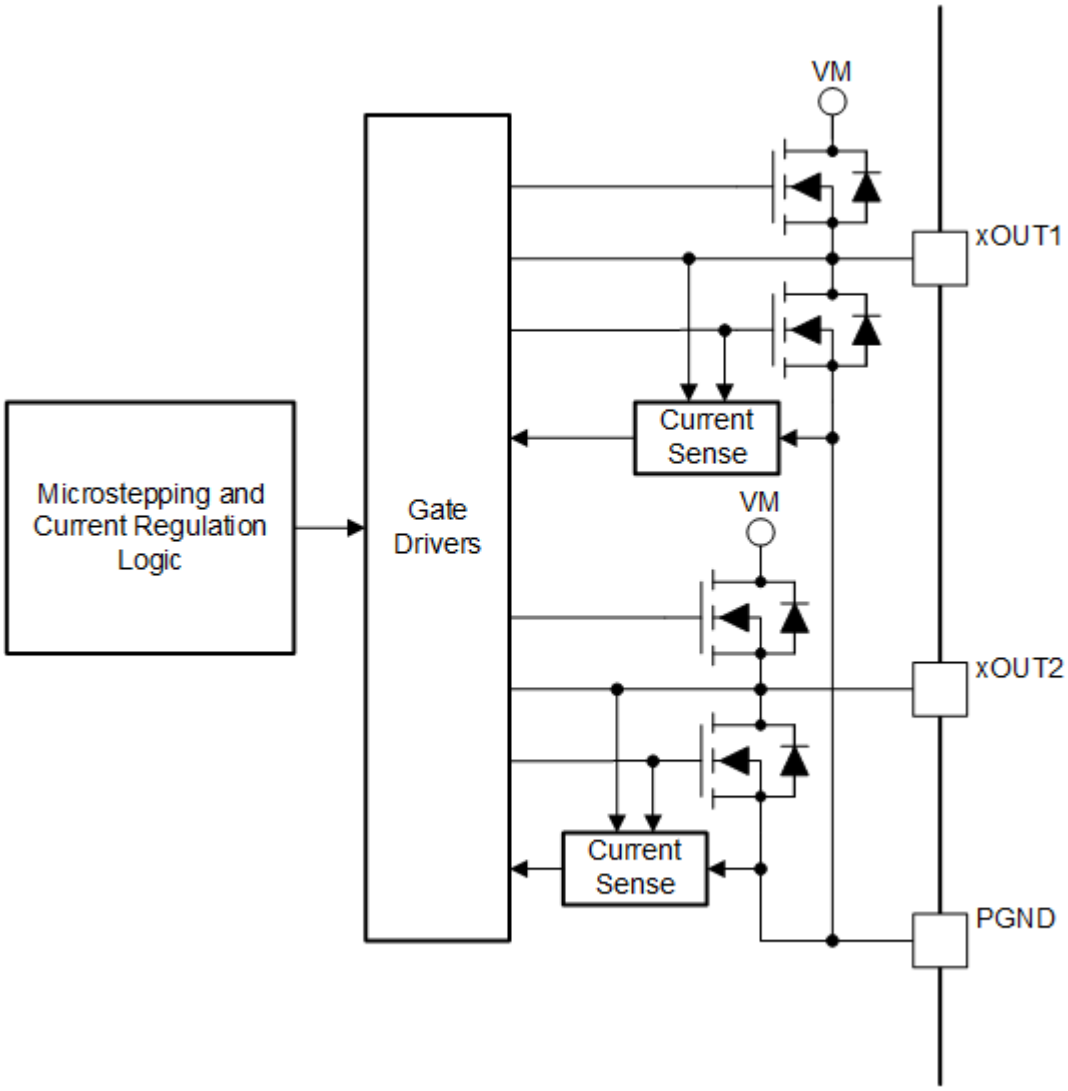


Figure 7-2. PWM Motor Driver Block Diagram

7.3.3 Microstepping Indexer

Built-in indexer logic in the DRV8428 allows a number of different step modes. The M0 and M1 pins are used to configure the step mode as shown in Table 7-2. The settings can be changed on the fly.

Table 7-2. Microstepping Settings

M0	M1	STEP MODE
0	0	Full step (2-phase excitation) with 100% current
0	330 kΩ to GND	Full step (2-phase excitation) with 71% current
1	0	Non-circular 1/2 step
Hi-Z	0	1/2 step
0	1	1/4 step
1	1	1/8 step

Table 7-2. Microstepping Settings (continued)

M0	M1	STEP MODE
Hi-Z	1	1/16 step
0	Hi-Z	1/32 step
Hi-Z	330 kΩ to GND	1/64 step
Hi-Z	Hi-Z	1/128 step
1	Hi-Z	1/256 step

Table 7-3 shows the relative current and step directions for full-step (71% current), 1/2 step, 1/4 step and 1/8 step operation. Higher microstepping resolutions follow the same pattern. The AOUT current is the sine of the electrical angle and the BOUT current is the cosine of the electrical angle. Positive current is defined as current flowing from the xOUT1 pin to the xOUT2 pin while driving.

At each rising edge of the STEP input the indexer travels to the next state in the table. The direction is shown with the DIR pin logic high. If the DIR pin is logic low, the sequence is reversed.

Note

If the step mode is changed on the fly while stepping, the indexer advances to the next valid state for the new step mode setting at the rising edge of STEP.

The initial excitation state is an electrical angle of 45°, corresponding to 71% of full-scale current in both coils. This state is entered after power-up, after exiting logic undervoltage lockout, or after exiting sleep mode.

Table 7-3. Relative Current and Step Directions

1/8 STEP	1/4 STEP	1/2 STEP	FULL STEP 71%	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)	ELECTRICAL ANGLE (DEGREES)
1	1	1		0%	100%	0.00
2				20%	98%	11.25
3	2			38%	92%	22.50
4				56%	83%	33.75
5	3	2	1	71%	71%	45.00
6				83%	56%	56.25
7	4			92%	38%	67.50
8				98%	20%	78.75
9	5	3		100%	0%	90.00
10				98%	-20%	101.25
11	6			92%	-38%	112.50
12				83%	-56%	123.75
13	7	4	2	71%	-71%	135.00
14				56%	-83%	146.25
15	8			38%	-92%	157.50
16				20%	-98%	168.75
17	9	5		0%	-100%	180.00
18				-20%	-98%	191.25
19	10			-38%	-92%	202.50
20				-56%	-83%	213.75
21	11	6	3	-71%	-71%	225.00
22				-83%	-56%	236.25
23	12			-92%	-38%	247.50

Table 7-3. Relative Current and Step Directions (continued)

1/8 STEP	1/4 STEP	1/2 STEP	FULL STEP 71%	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)	ELECTRICAL ANGLE (DEGREES)
24				-98%	-20%	258.75
25	13	7		-100%	0%	270.00
26				-98%	20%	281.25
27	14			-92%	38%	292.50
28				-83%	56%	303.75
29	15	8	4	-71%	71%	315.00
30				-56%	83%	326.25
31	16			-38%	92%	337.50
32				-20%	98%	348.75

Table 7-4 shows the full step operation with 100% full-scale current. This stepping mode consumes more power than full-step mode with 71% current, but provides a higher torque at high motor RPM.

Table 7-4. Full Step with 100% Current

FULL STEP 100%	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)	ELECTRICAL ANGLE (DEGREES)
1	100	100	45
2	100	-100	135
3	-100	-100	225
4	-100	100	315

Table 7-5 shows the noncircular 1/2–step operation. This stepping mode consumes more power than circular 1/2-step operation, but provides a higher torque at high motor RPM.

Table 7-5. Non-Circular 1/2-Stepping Current

NON-CIRCULAR 1/2-STEP	AOUT CURRENT (% FULL-SCALE)	BOUT CURRENT (% FULL-SCALE)	ELECTRICAL ANGLE (DEGREES)
1	0	100	0
2	100	100	45
3	100	0	90
4	100	–100	135
5	0	–100	180
6	–100	–100	225
7	–100	0	270
8	–100	100	315

7.3.4 Controlling VREF with an MCU DAC

In some cases, the full-scale output current may need to be changed between many different values, depending on motor speed and loading. The voltage of the VREF pin can be adjusted in the system to change the full-scale current.

In this mode of operation, as the DAC voltage increases, the full-scale regulation current increases as well. For proper operation, the output of the DAC should not rise above 3 V.

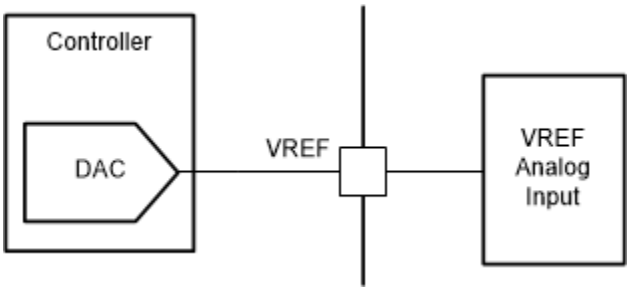


Figure 7-3. Controlling VREF with a DAC Resource

The VREF pin can also be adjusted using a PWM signal and low-pass filter.

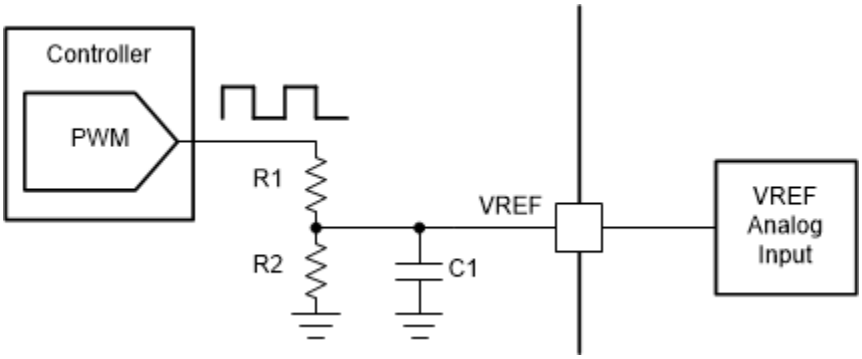


Figure 7-4. Controlling VREF With a PWM Resource

7.3.5 Current Regulation, Off-time and Decay Modes

During PWM current chopping, the H-bridge is enabled to drive through the motor winding until the PWM current chopping threshold is reached. This is shown in Figure 7-6, Item 1.

The current through the motor windings is regulated by an adjustable, off-time PWM current-regulation circuit. When an H-bridge is enabled, current rises through the winding at a rate dependent on the DC voltage, inductance of the winding, and the magnitude of the back EMF present. When the current hits the current regulation threshold, the bridge enters a decay mode for a period of time determined by the seven-level DECAY/ TOFF pin setting to decrease the current. After the off-time expires, the bridge is re-enabled, starting another PWM cycle.

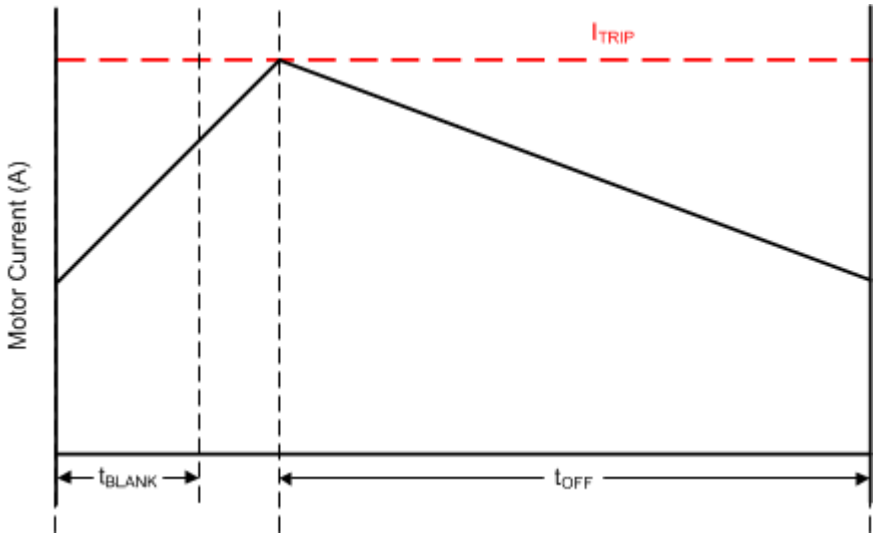


Figure 7-5. Current Chopping Waveform

Once the chopping current threshold is reached, the H-bridge can operate in two different states, fast decay or slow decay. In fast decay mode, once the PWM chopping current level has been reached, the H-bridge reverses state to allow winding current to flow in a reverse direction. Fast decay mode is shown in Figure 7-6, item 2. In slow decay mode, winding current is re-circulated by enabling both of the low-side FETs in the bridge. This is shown in Figure 7-6, Item 3.

The PWM chopping current is set by a comparator which monitors the voltage across the current sense MOSFETs in parallel with the low-side power MOSFETs. The current sense MOSFETs are biased with a reference current that is the output of a current-mode sine-weighted DAC whose full-scale reference current is set by the voltage at the VREF pin.

The chopping current (I_{FS}) can be calculated as I_{FS} (A) = V_{REF} (V) / K_V (V/A) = V_{REF} (V) / 3 (V/A).

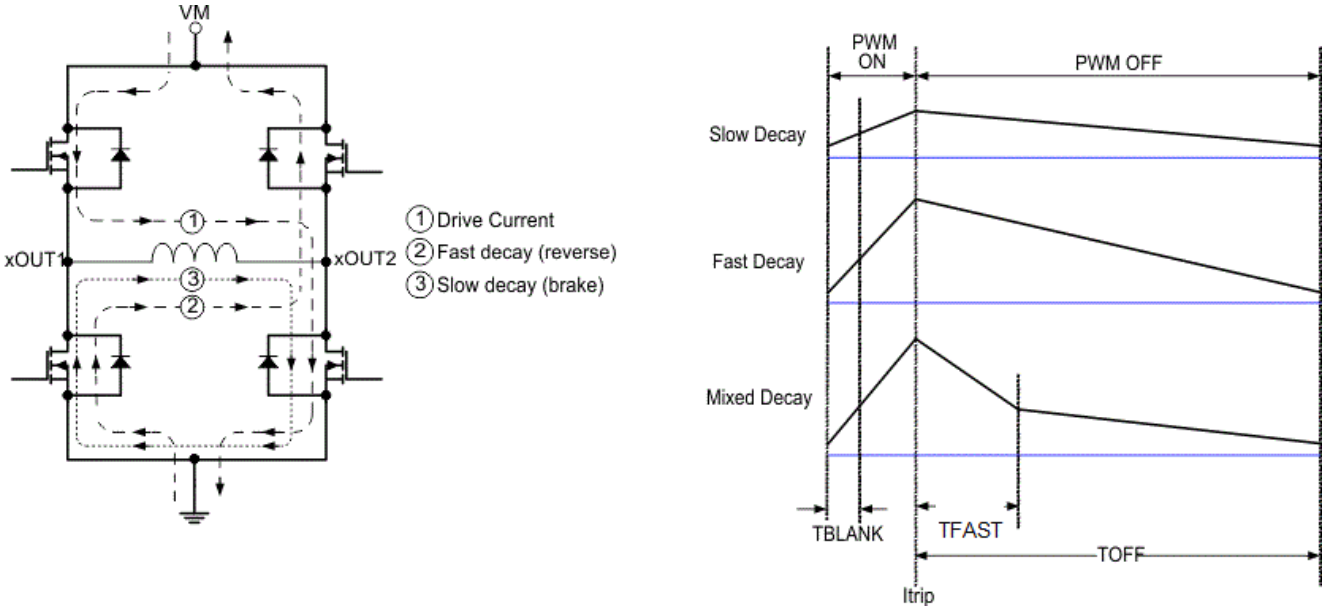


Figure 7-6. Decay Modes

The decay mode and off time for each bridge is selected by setting the seven-level DECAY/TOFF pin as shown in Table 7-6.

Table 7-6. Decay Mode Settings

DECAY/TOFF	DECAY MODE	OFF TIME
0	Smart tune Ripple Control	-
14.7 kΩ to GND	Mixed 30% Decay	7 µs
44.2 kΩ to GND		16 µs
100 kΩ to GND		32 µs
249 kΩ to GND	Smart tune Dynamic Decay	7 µs
Hi-Z		16 µs
DVDD		32 µs

7.3.5.1 Mixed Decay

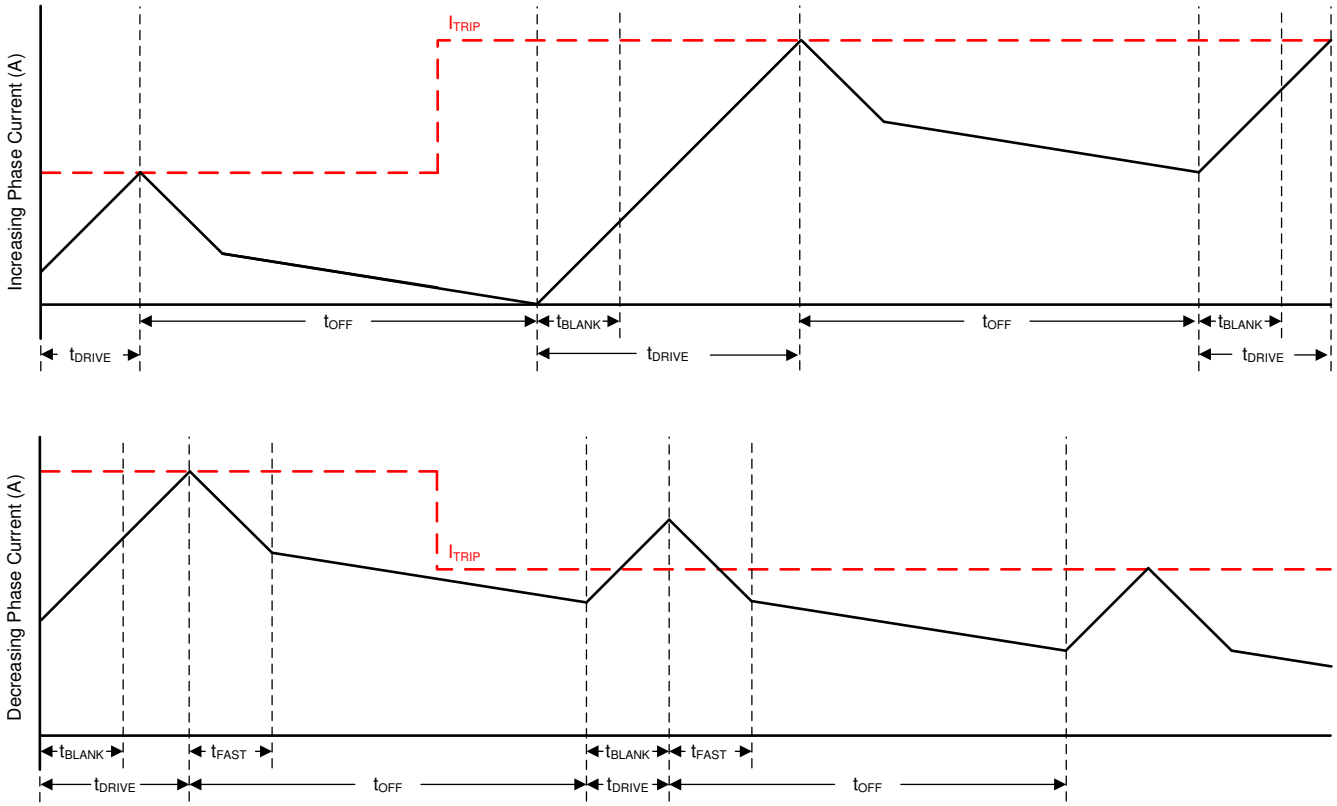


Figure 7-7. Mixed Decay Mode

Mixed decay begins as fast decay for 30% of t_{OFF}, followed by slow decay for the remainder of t_{OFF}.

7.3.5.2 Smart tune Dynamic Decay

The smart tune current regulation scheme is an advanced current-regulation control method compared to traditional fixed off-time current regulation schemes. Smart tune current regulation scheme helps the stepper motor driver adjust the decay scheme based on operating factors such as the ones listed as follows:

- Motor winding resistance and inductance
- Motor aging effects
- Motor dynamic speed and load
- Motor supply voltage variation
- Low-current versus high-current dI/dt

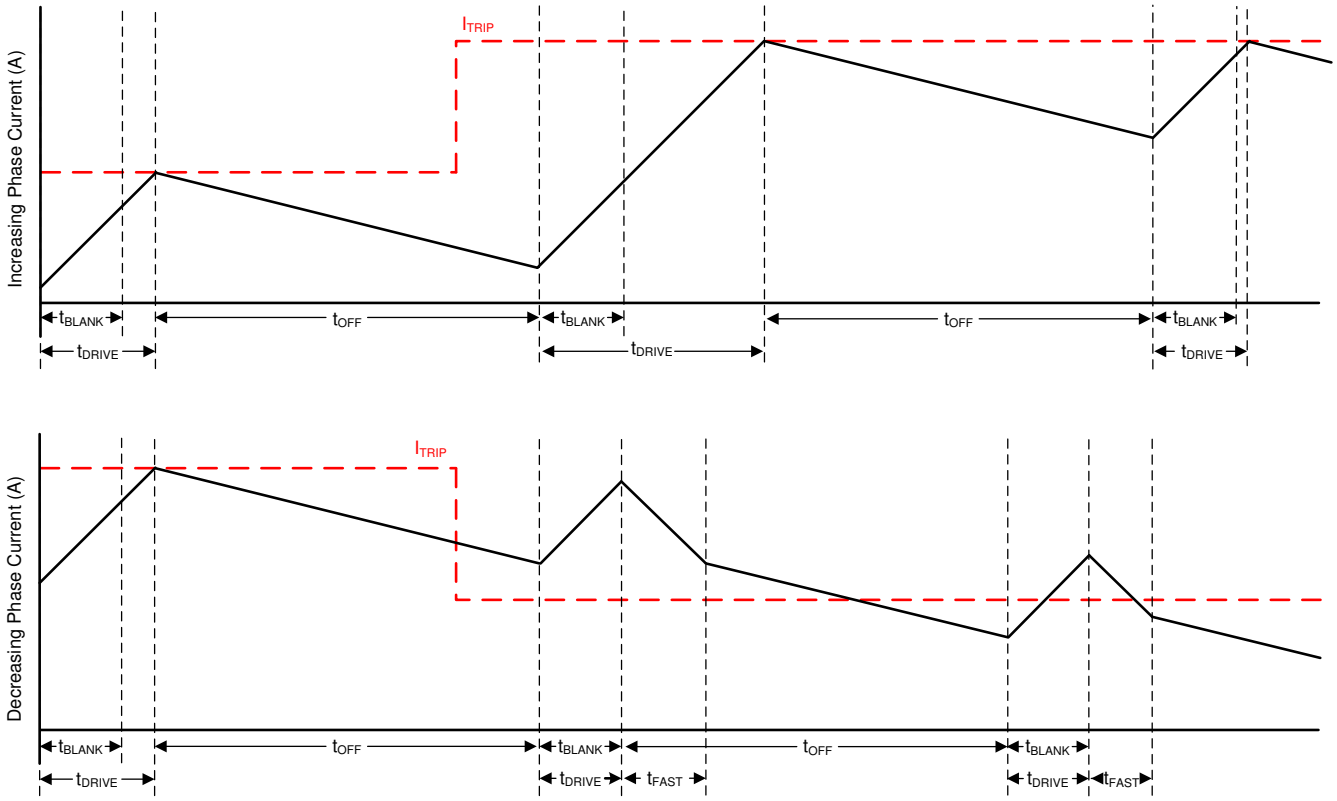


Figure 7-8. Smart tune Dynamic Decay Mode

Smart tune Dynamic Decay greatly simplifies the decay mode selection by automatically configuring the decay mode between slow, mixed, and fast decay. In mixed decay, smart tune dynamically adjusts the fast decay percentage of the total mixed decay time. This feature eliminates motor tuning by automatically determining the best decay setting that results in the lowest ripple for the motor.

The decay mode setting is optimized iteratively each PWM cycle. If the motor current overshoots the target trip level, then the decay mode becomes more aggressive (add fast decay percentage) on the next cycle to prevent regulation loss. If a long drive time must occur to reach the target trip level, the decay mode becomes less aggressive (remove fast decay percentage) on the next cycle to operate with less ripple and more efficiently. On falling steps, smart tune Dynamic Decay automatically switches to fast decay to reach the next step quickly.

Smart tune Dynamic Decay is optimal for applications that require minimal current ripple but want to maintain a fixed frequency in the current regulation scheme.

7.3.5.3 Smart tune Ripple Control

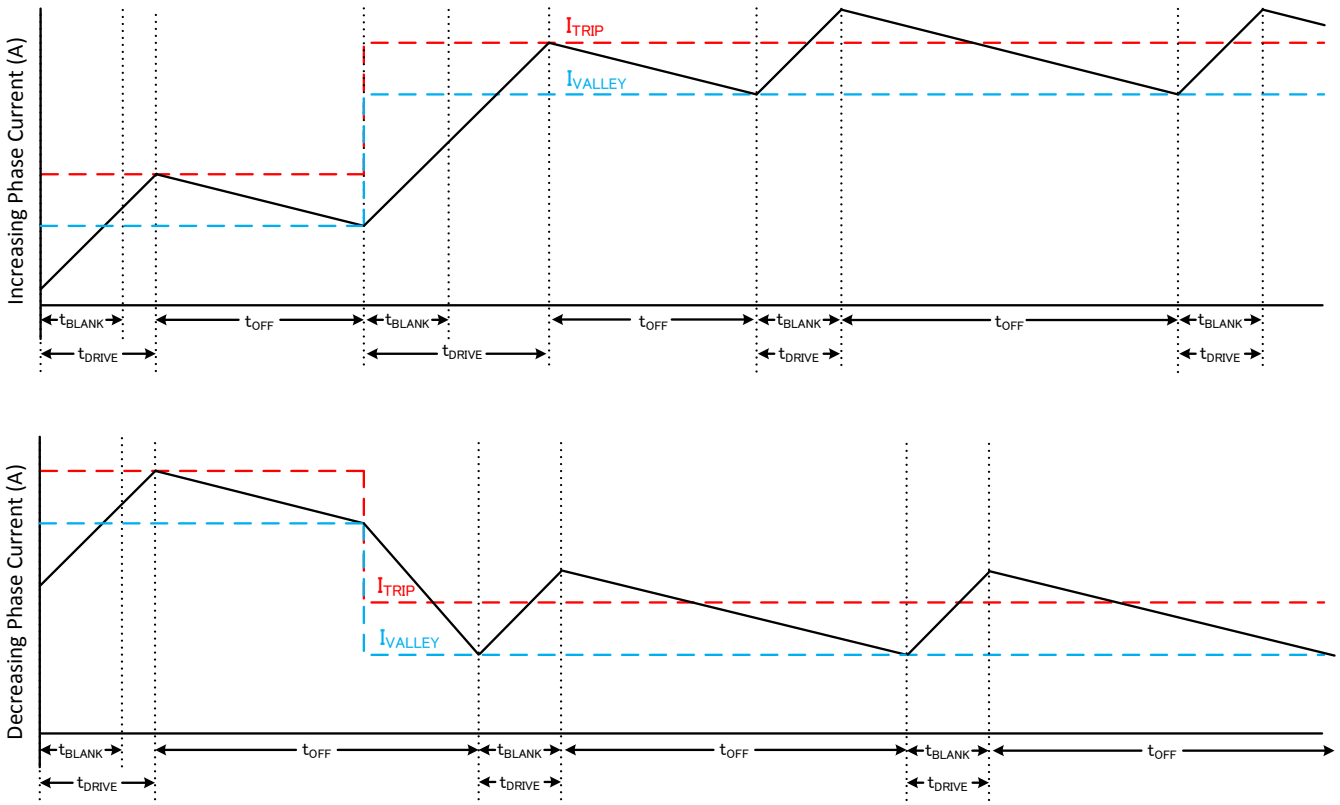


Figure 7-9. Smart tune Ripple Control Decay Mode

Smart tune Ripple Control operates by setting an I_{VALLEY} level alongside the I_{TRIP} level. When the current level reaches I_{TRIP}, instead of entering slow decay until the t_{OFF} time expires, the driver enters slow decay until I_{VALLEY} is reached. Slow decay operates similar to mode 1 in which both low-side MOSFETs are turned on allowing the current to recirculate. In this mode, t_{OFF} varies depending on the current level and operating conditions.

This method allows much tighter regulation of the current level increasing motor efficiency and system performance. Smart tune Ripple Control can be used in systems that can tolerate a variable off-time regulation scheme to achieve small current ripple in the current regulation.

The ripple current in this decay mode is 7.5 mA + 1% of the ITRIP at a specific microstep level.

7.3.5.4 Blanking time

After the current is enabled (start of drive phase) in an H-bridge, the current sense comparator is ignored for a period of time (t_{BLANK}) before enabling the current-sense circuitry. The blanking time also sets the minimum drive time of the PWM. The blanking time is approximately 1 µs.

7.3.6 Linear Voltage Regulators

A linear voltage regulator is integrated in the DRV8428. The DVDD regulator can be used to provide a reference voltage. DVDD can supply a maximum of 2 mA load. For proper operation, bypass the DVDD pin to GND using a ceramic capacitor.

The DVDD output is nominally 5-V. When the DVDD LDO current load exceeds 2 mA, the output voltage drops significantly.

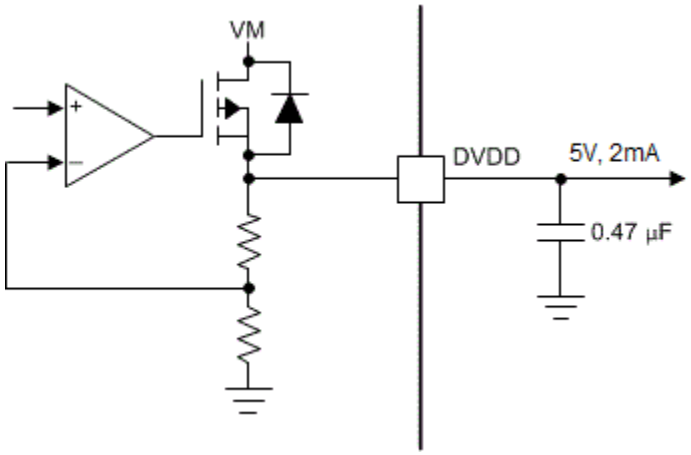


Figure 7-10. Linear Voltage Regulator Block Diagram

If a digital input must be tied permanently high (that is, M0, M1 or DECAY/TOFF), tying the input to the DVDD pin instead of an external regulator is preferred. This method saves power when the VM pin is not applied or in sleep mode: the DVDD regulator is disabled and current does not flow through the input pulldown resistors. For reference, logic level inputs have a typical pulldown of 200 kΩ.

The nSLEEP pin cannot be tied to DVDD, else the device will never exit sleep mode.

7.3.7 Logic Level, tri-level, quad-level and seven-level Pin Diagrams

Figure 7-11 shows the input structure for M0 pin.

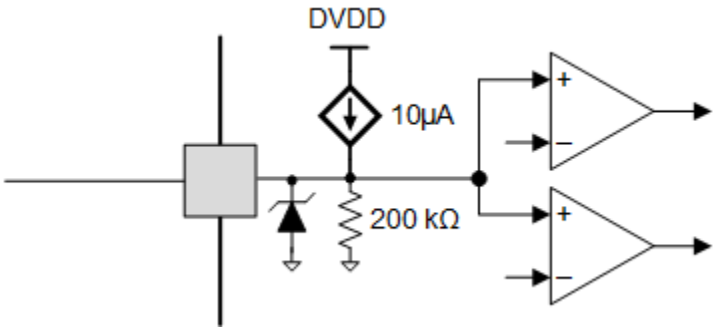


Figure 7-11. Tri-Level Input Pin Diagram

Figure 7-12 shows the input structure for M1 pin.

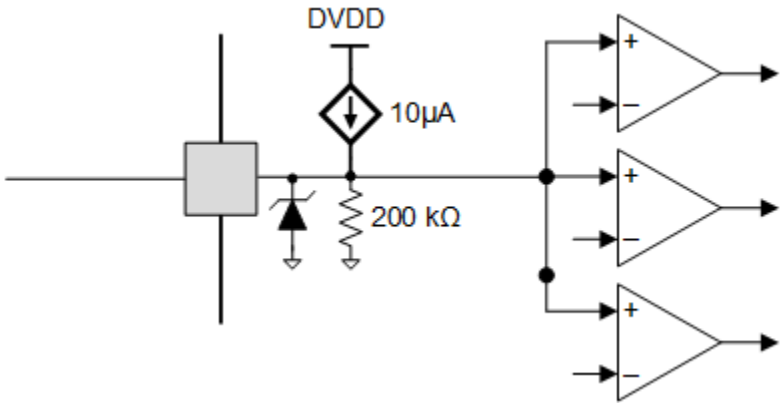


Figure 7-12. Quad-Level Input Pin Diagram

Figure 7-13 shows the input structure for STEP, DIR and nSLEEP pins.

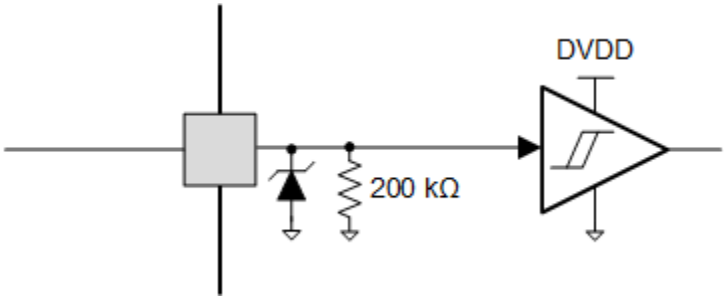


Figure 7-13. Logic-Level Input Pin Diagram

Figure 7-14 shows the input structure for DECAY/TOFF pin.

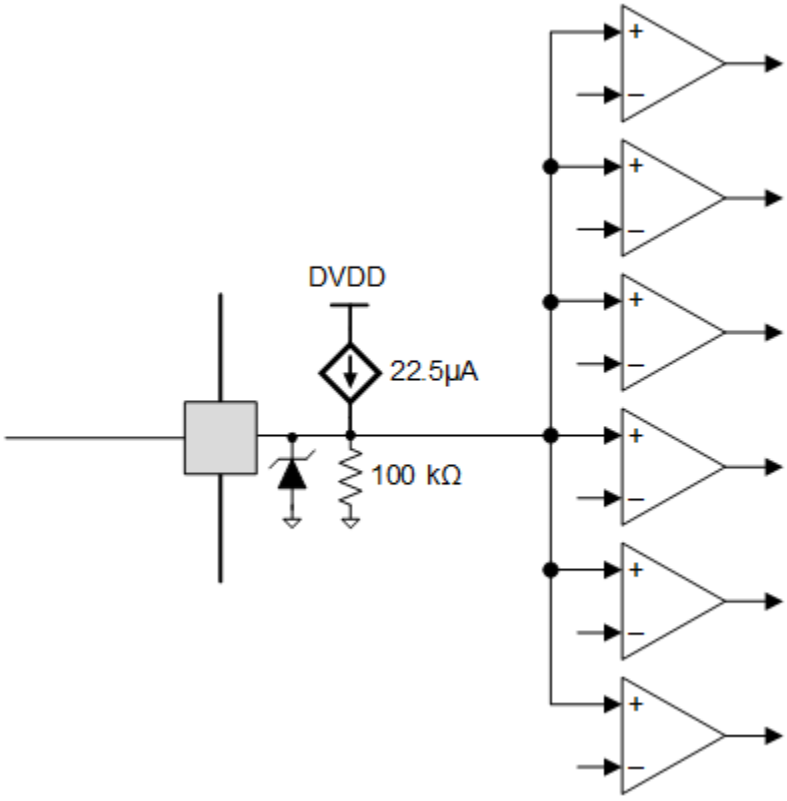


Figure 7-14. Seven-Level Input Pin Diagram

7.3.7.1 EN/nFAULT Pin

The EN/nFAULT pin is used to enable the driver and also used for fault reporting. Figure 7-15 shows the internal circuitry connected to the EN/nFAULT pin. When the pin is intended to be used for both enabling the driver and fault reporting, the external R-C has to be connected. When the pin is only intended for enabling and disabling the driver, the R-C is not required.

To enable the H-bridges, the pin must be driven high. Floating the pin or connecting the pin to ground forces the bridge to become high-Z.

When a fault is detected, EN/nFAULT pin is forced low by turning on Q1 - which discharges the capacitor C1. The H-bridges are disabled when the voltage on the EN/nFAULT pin falls below the V_{IL} threshold. The bridges stay disabled till the fault condition is removed or a second MCU pin directly applies a voltage higher than V_{IH} to the EN/nFAULT pin. Thereafter, Q1 is turned off and C1 charges back through the resistor R1.

The typical delay from EN/nFAULT rising edge to the enabling the H-bridges is 100 µs. The time constant of R1 * C1 must be less than 20 µs. Typical values of the resistors R2 and R3 are 16 kΩ and 2 MΩ respectively. When the EN/nFAULT pin is permanently tied high, a fault will cause additional leakage current due to Q1 being ON.

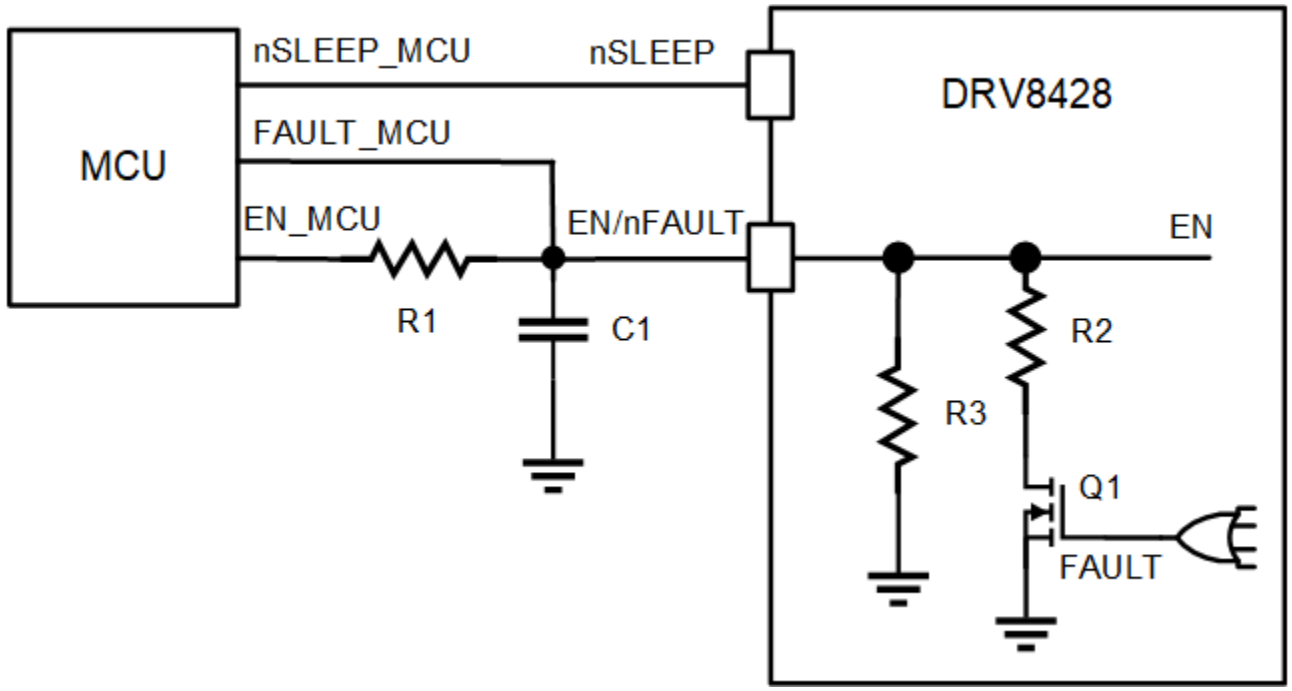


Figure 7-15. EN/nFAULT Pin

7.3.8 Protection Circuits

The DRV8428 is fully protected against supply undervoltage, output overcurrent, and device overtemperature events.

7.3.8.1 VM Undervoltage Lockout (UVLO)

If at any time the voltage on the VM pin falls below the UVLO-threshold voltage for the voltage supply, all the outputs are disabled, and the EN/nFAULT pin is driven low. Normal operation resumes (motor-driver operation and EN/nFAULT released) when the VM undervoltage condition is removed.

7.3.8.2 Overcurrent Protection (OCP)

An analog current-limit circuit on each FET limits the current through the FET by removing the gate drive. If this current limit persists for longer than the t_{OCP} time, the FETs in both H-bridges are disabled and the EN/nFAULT pin is driven low. Normal operation resumes automatically (motor-driver operation and EN/nFAULT released) after the t_{RETRY} time has elapsed and the fault condition is removed.

7.3.8.3 Thermal Shutdown (OTSD)

If the die temperature exceeds the thermal shutdown limit (T_{OTSD}) all MOSFETs in the H-bridge are disabled, and the EN/nFAULT pin is driven low. Normal operation resumes (motor-driver operation and the EN/nFAULT line released) when the junction temperature falls below the overtemperature threshold limit minus the hysteresis ($T_{OTSD} – T_{HYS\_OTSD}$).

7.3.8.4 Fault Condition Summary

Table 7-7. Fault Condition Summary

FAULT	CONDITION	ERROR REPORT	H-BRIDGE	INDEXER	LOGIC	RECOVERY
VM undervoltage (UVLO)	VM < V_{UVLO}	EN/nFAULT	Disabled	Disabled	Reset (V_{DVDD} < 3.6 V)	Automatic: VM > V_{UVLO}
Overcurrent (OCP)	I_{OUT} > I_{OCP}	EN/nFAULT	Disabled	Operating	Operating	Automatic retry: t_{RETRY}

Table 7-7. Fault Condition Summary (continued)

FAULT	CONDITION	ERROR REPORT	H-BRIDGE	INDEXER	LOGIC	RECOVERY
Thermal Shutdown (OTSD)	$T_J > T_{TSD}$	EN/nFAULT	Disabled	Operating	Operating	Automatic: $T_J < T_{OTSD} - T_{HYS\_OTSD}$

7.4 Device Functional Modes

7.4.1 Sleep Mode (nSLEEP = 0)

The DRV8428 state is managed by the nSLEEP pin. When the nSLEEP pin is low, the DRV8428 enters a low-power sleep mode. In sleep mode, all the internal MOSFETs are disabled. The t_{SLEEP} time must elapse after a falling edge on the nSLEEP pin before the device enters sleep mode. The device is brought out of sleep automatically if the nSLEEP pin is brought high. The t_{WAKE} time must elapse before the device is ready for inputs.

7.4.2 Disable Mode (nSLEEP = 1, EN/nFAULT = 0/Hi-Z)

The EN/nFAULT pin is used to enable or disable the DRV8428. When the EN/nFAULT pin is low or floating, the output drivers are disabled in the Hi-Z state.

7.4.3 Operating Mode (nSLEEP = 1, EN/nFAULT = 1)

When the nSLEEP pin is high, the EN/nFAULT pin is 1, and VM > UVLO, the device enters the active mode. The t_{WAKE} time must elapse before the device is ready for inputs.

7.4.4 Functional Modes Summary

Table 7-8 lists a summary of the functional modes.

Table 7-8. Functional Modes Summary

CONDITION		CONFIGURATION	H-BRIDGE	DVDD Regulator	INDEXER	Logic
Sleep mode	4.2 V < VM < 33 V	nSLEEP pin = 0	Disabled	Disbaled	Disabled	Disabled
Operating	4.2 V < VM < 33 V	nSLEEP pin = 1 EN/nFAULT pin = 1	Operating	Operating	Operating	Operating
Disabled	4.2 V < VM < 33 V	nSLEEP pin = 1 EN/nFAULT pin = 0 or Hi-Z	Disabled	Operating	Operating	Operating

8 Application and Implementation

Note

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

8.1 Application Information

The DRV8428 is used in bipolar stepper motor control.

8.2 Typical Application

The following design procedure can be used to configure the DRV8428.

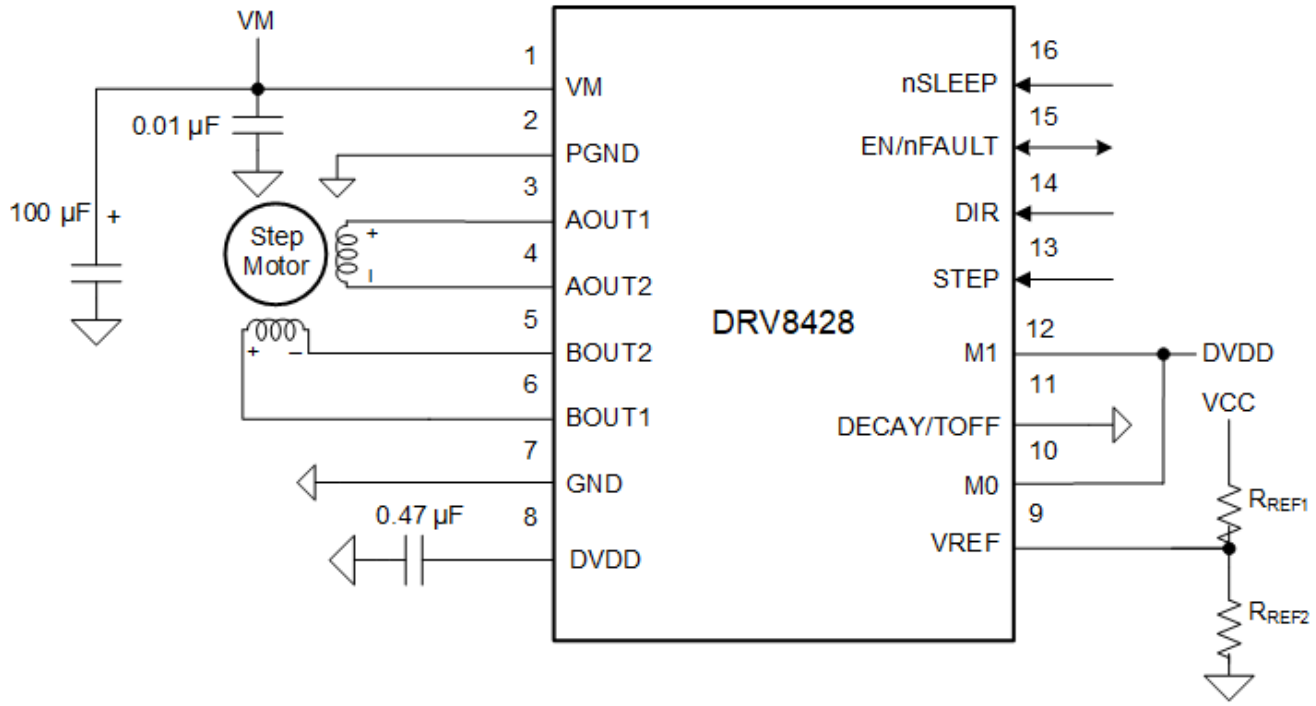


Figure 8-1. Typical Application Schematic (1/8 microstepping, smart tune Ripple Control Decay, HTSSOP package)

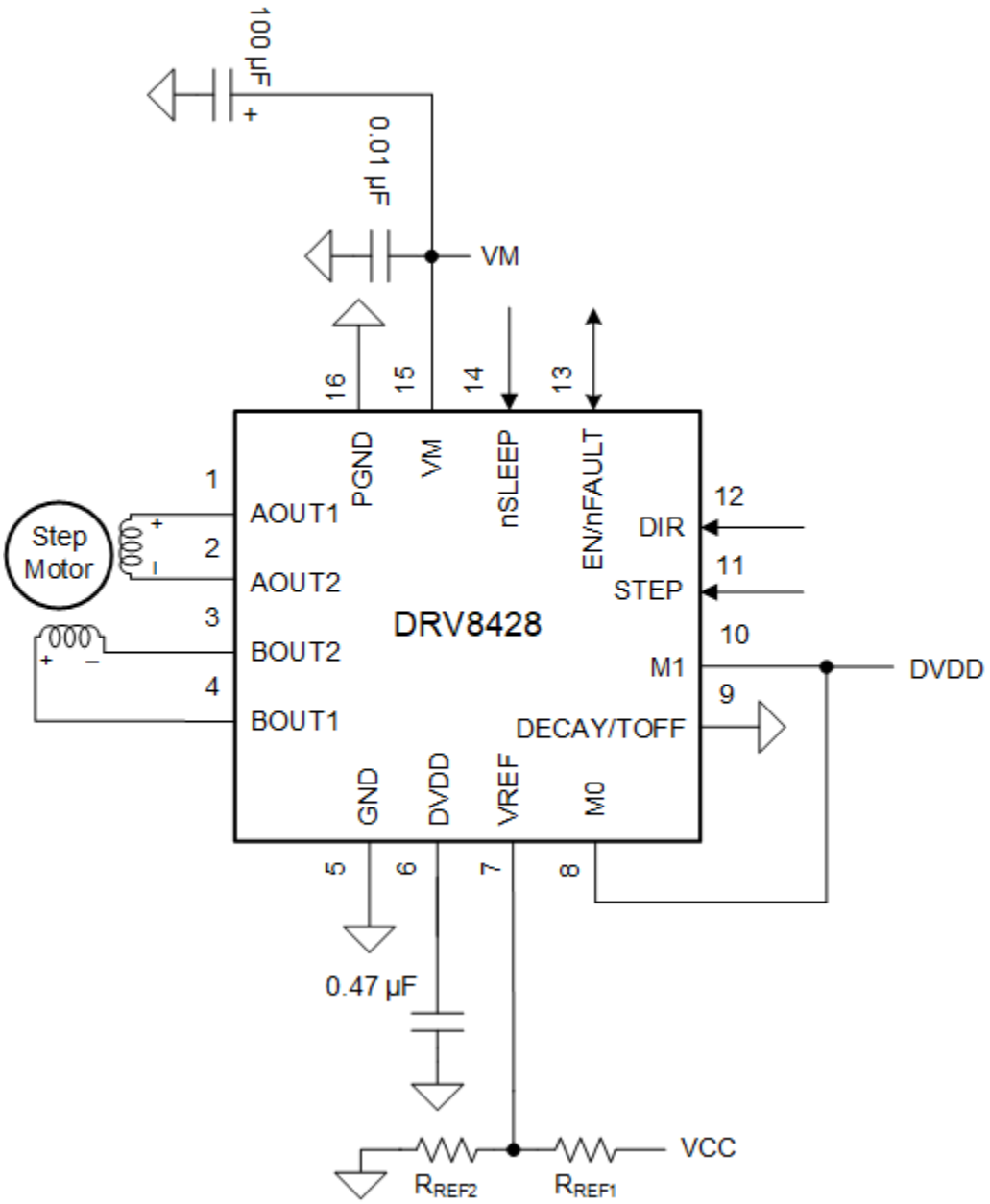


Figure 8-2. Typical Application Schematic (1/8 microstepping, smart tune Ripple Control Decay, WQFN package)

8.2.1 Design Requirements

Table 8-1 lists the design input parameters for a typical application.

Table 8-1. Design Parameters

DESIGN PARAMETER	REFERENCE	EXAMPLE VALUE
Supply voltage	VM	24 V
Motor winding resistance	R_L	5.6 Ω/phase
Motor winding inductance	L_L	3.4 mH/phase
Motor full step angle	θ_{step}	1.8°/step
Target microstepping level	n_m	1/8 step

Table 8-1. Design Parameters (continued)

DESIGN PARAMETER	REFERENCE	EXAMPLE VALUE
Target motor speed	v	18.75 rpm
Target full-scale current	I_{FS}	500 mA

8.2.2 Detailed Design Procedure

8.2.2.1 Stepper Motor Speed

The first step in configuring the DRV8428 requires the desired motor speed and microstepping level. If the target application requires a constant speed, then a square wave with frequency f_{step} must be applied to the STEP pin. If the target motor speed is too high, the motor does not spin. Make sure that the motor can support the target speed. Use Equation 1 to calculate f_{step} for a desired motor speed (v), microstepping level (n_m), and motor full step angle (θ_{step})

$$f_{step}\ (\text{steps}/\text{s}) = \frac{\text{v}\ (\text{rpm}) \times 360\ (^\circ/\text{rot})}{\theta_{step}\ (^\circ/\text{step}) \times n_m\ (\text{steps}/\text{microstep}) \times 60\ (\text{s}/\text{min})} \quad (1)$$

The value of θ_{step} can be found in the stepper motor data sheet, or written on the motor. For example, the motor in this application is required to rotate at 1.8°/step for a target of 18.75 rpm at 1/8 microstep mode. Using Equation 1, f_{step} can be calculated as 500 Hz.

The microstepping level is set by the M0 and M1 pins and can be any of the settings listed in Table 8-2. Higher microstepping results in a smoother motor motion and less audible noise, but requires a higher f_{step} to achieve the same motor speed.

Table 8-2. Microstepping Indexer Settings

M0	M1	STEP MODE
0	0	Full step (2-phase excitation) with 100% current
0	330 kΩ to GND	Full step (2-phase excitation) with 71% current
1	0	Non-circular 1/2 step
Hi-Z	0	1/2 step
0	1	1/4 step
1	1	1/8 step
Hi-Z	1	1/16 step
0	Hi-Z	1/32 step
Hi-Z	330 kΩ to GND	1/64 step
Hi-Z	Hi-Z	1/128 step
1	Hi-Z	1/256 step

8.2.2.2 Current Regulation

In a stepper motor, the full-scale current (I_{FS}) is the maximum current driven through either winding. This quantity depends on the VREF voltage. The maximum allowable voltage on the VREF pin is 3 V for DRV8428. DVDD can be used to provide VREF through a resistor divider. During stepping, I_{FS} defines the current chopping threshold (I_{TRIP}) for the maximum current step. I_{FS} (A) = V_{REF} (V) / 3 (V/A)

8.2.2.3 Decay Modes

The DRV8428 device supports three different decay modes, as shown inTable 7-6. When a motor winding current has hit the current chopping threshold (I_{TRIP}), the DRV8428 places the winding in one of the three decay modes for t_{OFF}. After t_{OFF}, a new drive phase starts.

8.2.2.4 Application Curves

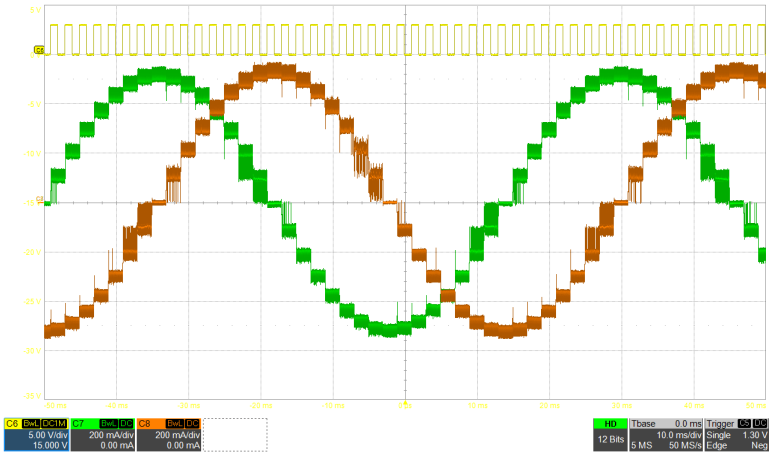


Figure 8-3. 1/8 Microstepping With smart tune Ripple Control Decay

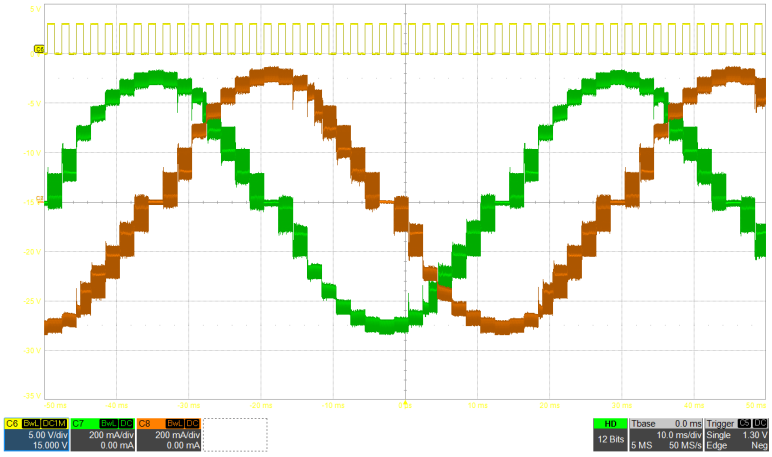


Figure 8-4. 1/8 Microstepping With smart tune Dynamic Decay

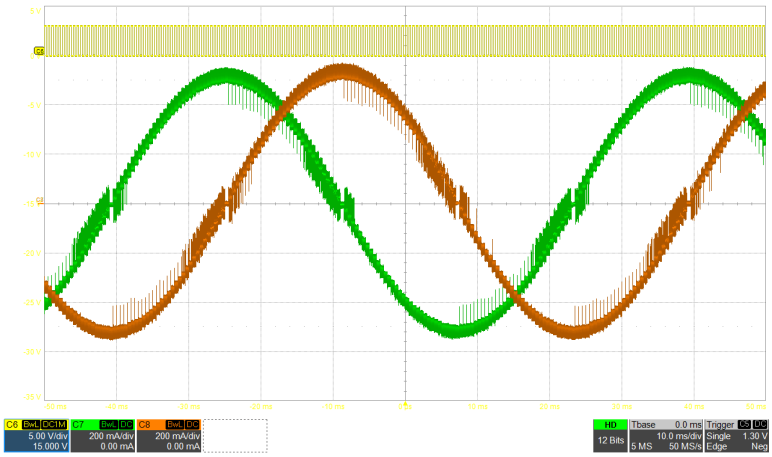


Figure 8-5. 1/32 Microstepping With smart tune Ripple Control Decay

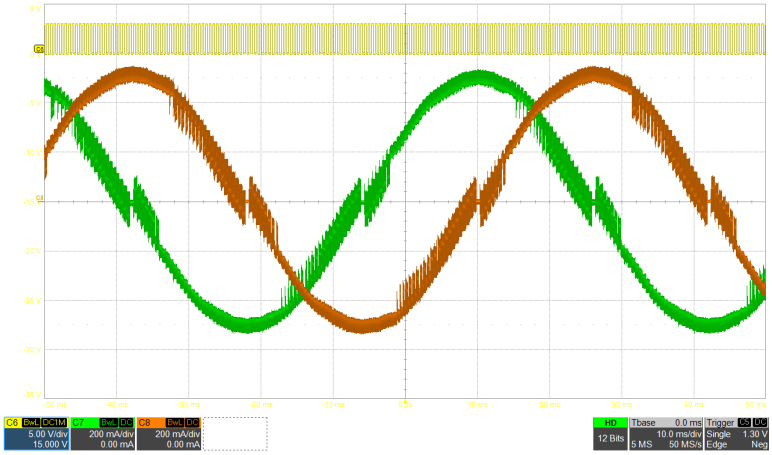


Figure 8-6. 1/32 Microstepping With smart tune Dynamic Decay

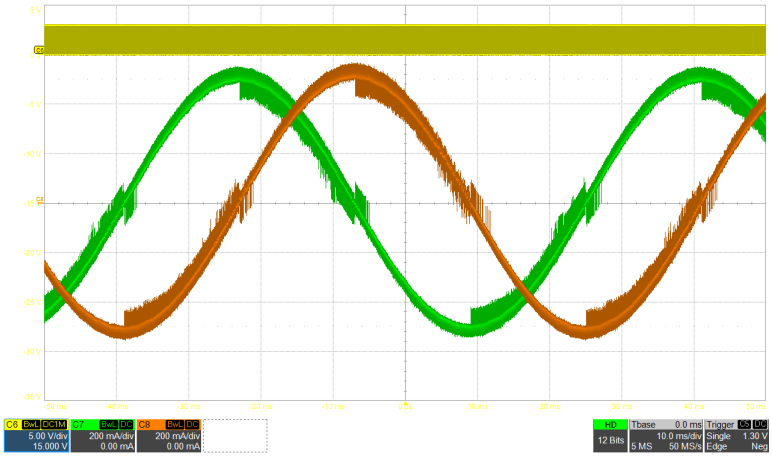


Figure 8-7. 1/256 Microstepping With smart tune Ripple Control Decay

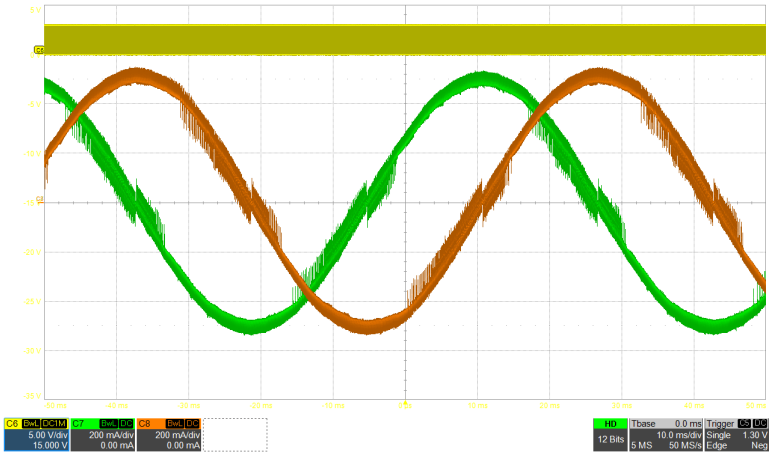


Figure 8-8. 1/256 Microstepping With smart tune Dynamic Decay

8.2.3 Thermal Application

This section presents the power dissipation calculation and junction temperature estimation of the device.

8.2.3.1 Power Dissipation

The total power dissipation constitutes of three main components - conduction loss (P_{COND}), switching loss (P_{SW}) and power loss due to quiescent current consumption (P_Q).

8.2.3.1.1 Conduction Loss

The current path for a motor connected in full-bridge is through the high-side FET of one half-bridge and low-side FET of the other half-bridge. The conduction loss (P_{COND}) depends on the motor rms current (I_{RMS}) and high-side ($R_{DS(ONH)}$) and low-side ($R_{DS(ONL)}$) on-state resistances as shown in Equation 2.

$$P_{COND} = 2 \times (I_{RMS})^2 \times (R_{DS(ONH)} + R_{DS(ONL)}) \quad (2)$$

The conduction loss for the typical application shown in Table 8-2 is calculated in Equation 3.

$$P_{COND} = 2 \times (I_{RMS})^2 \times (R_{DS(ONH)} + R_{DS(ONL)}) = 2 \times (0.5\text{-A} / \sqrt{2})^2 \times (0.75\text{-}\Omega + 0.75\text{-}\Omega) = 0.375\text{-W} \quad (3)$$

Note

This power calculation is highly dependent on the device temperature which significantly effects the high-side and low-side on-resistance of the FETs. For more accurate calculation, consider the dependency of on-resistance of FETs with device temperature.

8.2.3.1.2 Switching Loss

The power loss due to the PWM switching frequency depends on the slew rate (t_{SR}), supply voltage, motor RMS current and the PWM switching frequency. The switching losses in each H-bridge during rise-time and fall-time are calculated as shown in Equation 4 and Equation 5.

$$P_{SW\_RISE} = 0.5 \times V_{VM} \times I_{RMS} \times t_{RISE\_PWM} \times f_{PWM} \quad (4)$$

$$P_{SW\_FALL} = 0.5 \times V_{VM} \times I_{RMS} \times t_{FALL\_PWM} \times f_{PWM} \quad (5)$$

Both t_{RISE_PWM} and t_{FALL_PWM} can be approximated as V_{VM}/ t_{SR}. After substituting the values of various parameters, and assuming 30-kHz PWM frequency, the switching losses in each H-bridge are calculated as shown below -

$$P_{SW\_RISE} = 0.5 \times 24\text{-V} \times (0.5\text{-A} / \sqrt{2}) \times (24\text{-V} / 240\ \text{V/µs}) \times 30\text{-kHz} = 0.013\text{-W} \quad (6)$$

$$P_{SW\_FALL} = 0.5 \times 24\text{-V} \times (2\text{-A} / \sqrt{2}) \times (24\text{-V} / 240\ \text{V/µs}) \times 30\text{-kHz} = 0.013\text{-W} \quad (7)$$

The total switching loss for the stepper motor driver (P_{SW}) is calculated as twice the sum of rise-time (P_{SW_RISE}) switching loss and fall-time (P_{SW_FALL}) switching loss as shown below -

$$P_{SW} = 2 \times (P_{SW\_RISE} + P_{SW\_FALL}) = 2 \times (0.013\text{-W} + 0.013\text{-W}) = 0.052\text{-W} \quad (8)$$

Note

The rise-time (t_{RISE}) and the fall-time (t_{FALL}) are calculated based on typical values of the slew rate (t_{SR}). This parameter is expected to change based on the supply-voltage, temperature and device to device variation.

The switching loss is directly proportional to the PWM switching frequency. The PWM frequency in an application will depend on the supply voltage, inductance of the motor coil, back emf voltage and OFF time or the ripple current (for smart tune ripple control decay mode).

8.2.3.1.3 Power Dissipation Due to Quiescent Current

The power dissipation due to the quiescent current consumed by the power supply is calculated as shown below -

$$P_Q = V_{VM} \times I_{VM} \quad (9)$$

Substituting the values, quiescent power loss can be calculated as shown below -

$$P_Q = 24\text{-V} \times 3.8\text{-mA} = 0.0912\text{-W} \quad (10)$$

Note

The quiescent power loss is calculated using the typical operating supply current (I_{VM}) which is dependent on supply-voltage, temperature and device to device variation.

8.2.3.1.4 Total Power Dissipation

The total power dissipation (P_{TOT}) is calculated as the sum of conduction loss, switching loss and the quiescent power loss as shown in Equation 11.

$$P_{TOT} = P_{COND} + P_{SW} + P_Q = 0.375\text{-W} + 0.052\text{-W} + 0.0912\text{-W} = 0.5182\text{-W} \quad (11)$$

8.2.3.2 Device Junction Temperature Estimation

For an ambient temperature of T_A and total power dissipation (P_{TOT}), the junction temperature (T_J) is calculated as $T_J = T_A + (P_{TOT} \times R_{\theta JA})$

Considering a JEDEC standard 4-layer PCB, the junction-to-ambient thermal resistance ($R_{\theta JA}$) is 46.4 °C/W for the HTSSOP package and 47 °C/W for the WQFN package.

Assuming 25°C ambient temperature, the junction temperature for the HTSSOP package is calculated as shown below -

$$T_J = 25°C + (0.5182\text{-W} \times 46.4°C/W) = 49.04\ °C \quad (12)$$

The junction temperature for the WQFN package is calculated as shown below -

$$T_J = 25°C + (0.5182\text{-W} \times 47°C/W) = 49.35\ °C \quad (13)$$

Therefore, the HTSSOP and the WQFN packages result in almost identical junction temperature.

9 Power Supply Recommendations

The DRV8428 is designed to operate from an input voltage supply (VM) range from 4.2 V to 33 V. A 0.01-µF ceramic capacitor rated for VM must be placed at each VM pin as close to the DRV8428 as possible. In addition, a bulk capacitor must be included on VM.

9.1 Bulk Capacitance

Having appropriate local bulk capacitance is an important factor in motor drive system design. It is generally beneficial to have more bulk capacitance, while the disadvantages are increased cost and physical size.

The amount of local capacitance needed depends on a variety of factors, including:

- The highest current required by the motor system
- The power supply's capacitance and ability to source current
- The amount of parasitic inductance between the power supply and motor system
- The acceptable voltage ripple
- The type of motor used (brushed DC, brushless DC, stepper)
- The motor braking method

The inductance between the power supply and motor drive system will limit the rate current can change from the power supply. If the local bulk capacitance is too small, the system will respond to excessive current demands or dumps from the motor with a change in voltage. When adequate bulk capacitance is used, the motor voltage remains stable and high current can be quickly supplied.

The data sheet generally provides a recommended value, but system-level testing is required to determine the appropriate sized bulk capacitor.

The voltage rating for bulk capacitors should be higher than the operating voltage, to provide margin for cases when the motor transfers energy to the supply.

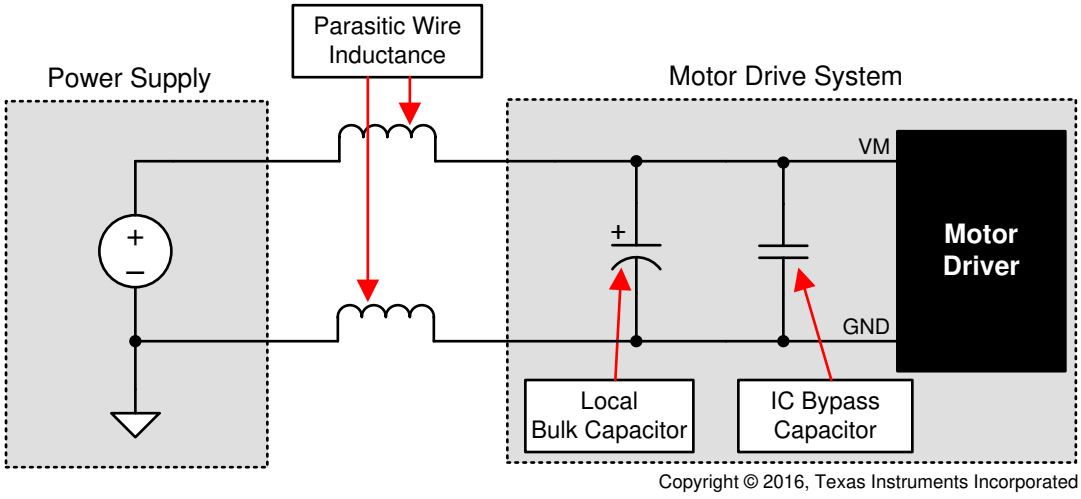


Figure 9-1. Example Setup of Motor Drive System With External Power Supply

10 Layout

10.1 Layout Guidelines

The VM pin should be bypassed to PGND using a low-ESR ceramic bypass capacitor with a recommended value of 0.01 µF rated for VM. This capacitor should be placed as close to the VM pin as possible with a thick trace or ground plane connection to the device PGND pin.

The VM pin must be bypassed to ground using a bulk capacitor rated for VM. This component can be an electrolytic capacitor.

Bypass the DVDD pin to ground with a low-ESR ceramic capacitor. A value of 0.47 µF rated for 6.3 V is recommended. Place this bypassing capacitor as close to the pin as possible.

The thermal PAD must be connected to system ground.

10.1.1 Layout Example

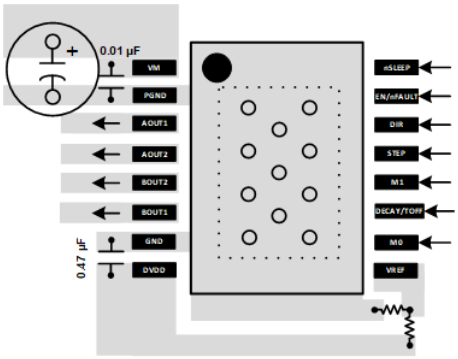


Figure 10-1. HTSSOP Layout Example

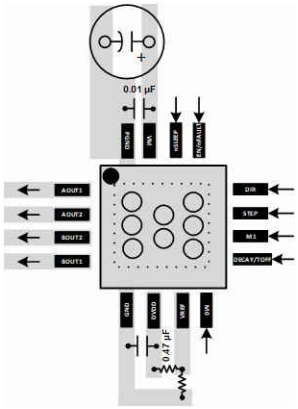


Figure 10-2. WQFN Layout Example

11 Device and Documentation Support

11.1 Related Documentation

- Texas Instruments, *How to Reduce Audible Noise in Stepper Motors* application report
- Texas Instruments, *How to Improve Motion Smoothness and Accuracy* application report
- Texas Instruments, *How to Drive Unipolar Stepper Motors with DRV8xxx* application report
- Texas Instruments, *Calculating Motor Driver Power Dissipation* application report
- Texas Instruments, *Current Recirculation and Decay Modes* application report
- Texas Instruments, *Understanding Motor Driver Current Ratings* application report
- Texas Instruments, *Motor Drives Layout Guide* application report

11.2 Receiving Notification of Documentation Updates

To receive notification of documentation updates, navigate to the device product folder on ti.com. In the upper right corner, click on *Alert me* to register and receive a weekly digest of any product information that has changed. For change details, review the revision history included in any revised document.

11.3 Community Resources

11.4 Trademarks

All trademarks are the property of their respective owners.

12 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable Device	Status (1)	Package Type	Package Drawing	Pins	Package Qty	Eco Plan (2)	Lead finish/ Ball material (6)	MSL Peak Temp (3)	Op Temp (°C)	Device Marking (4/5)	Samples
DRV8428PWPR	ACTIVE	HTSSOP	PWP	16	3000	RoHS & Green	NIPDAU	Level-3-260C-168 HR	-40 to 125	8428	Samples
DRV8428RTER	ACTIVE	WQFN	RTE	16	3000	RoHS & Green	NIPDAU	Level-1-260C-UNLIM	-40 to 125	8428	Samples

(1) The marketing status values are defined as follows:
ACTIVE: Product device recommended for new designs.
LIFEBUY: TI has announced that the device will be discontinued, and a lifetime-buy period is in effect.
NRND: Not recommended for new designs. Device is in production to support existing customers, but TI does not recommend using this part in a new design.
PREVIEW: Device has been announced but is not in production. Samples may or may not be available.
OBSOLETE: TI has discontinued the production of the device.

(2) **RoHS:** TI defines "RoHS" to mean semiconductor products that are compliant with the current EU RoHS requirements for all 10 RoHS substances, including the requirement that RoHS substance do not exceed 0.1% by weight in homogeneous materials. Where designed to be soldered at high temperatures, "RoHS" products are suitable for use in specified lead-free processes. TI may reference these types of products as "Pb-Free".
RoHS Exempt: TI defines "RoHS Exempt" to mean products that contain lead but are compliant with EU RoHS pursuant to a specific EU RoHS exemption.
Green: TI defines "Green" to mean the content of Chlorine (Cl) and Bromine (Br) based flame retardants meet JS709B low halogen requirements of <=1000ppm threshold. Antimony trioxide based flame retardants must also meet the <=1000ppm threshold requirement.

(3) MSL, Peak Temp. - The Moisture Sensitivity Level rating according to the JEDEC industry standard classifications, and peak solder temperature.

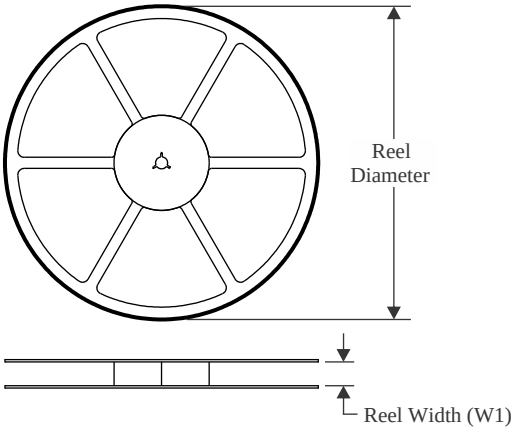
(4) There may be additional marking, which relates to the logo, the lot trace code information, or the environmental category on the device.

(5) Multiple Device Markings will be inside parentheses. Only one Device Marking contained in parentheses and separated by a "~" will appear on a device. If a line is indented then it is a continuation of the previous line and the two combined represent the entire Device Marking for that device.

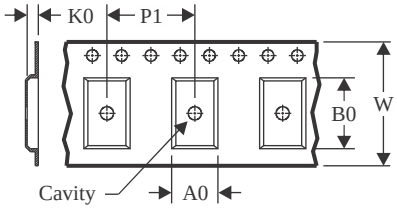
(6) Lead finish/Ball material - Orderable Devices may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

TAPE AND REEL INFORMATION

REEL DIMENSIONS

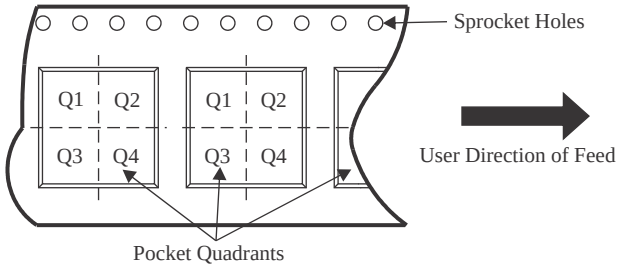


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

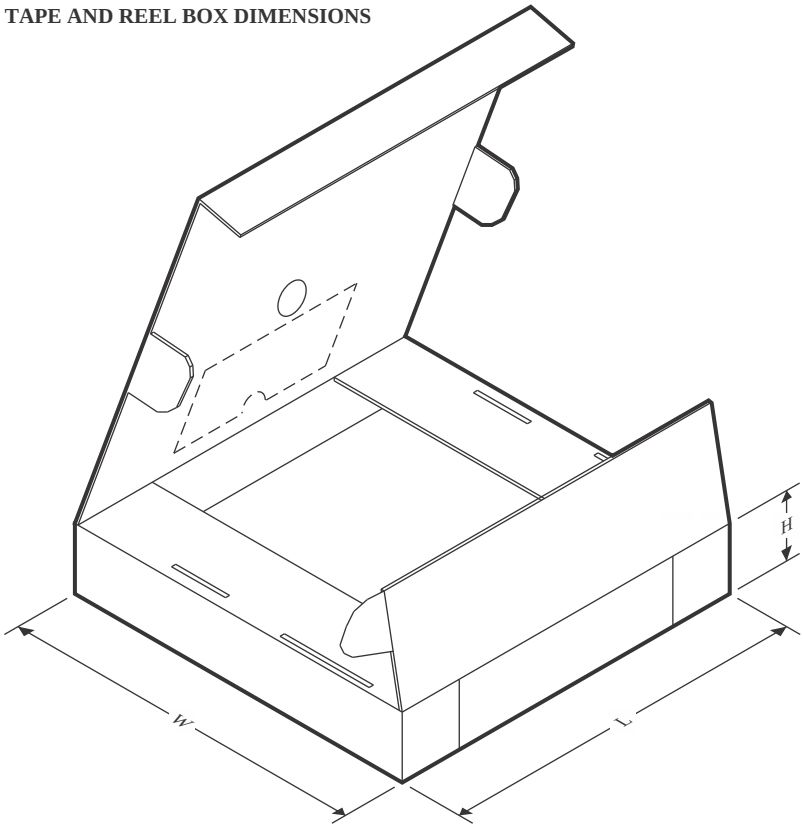
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
DRV8428PWPR	HTSSOP	PWP	16	3000	330.0	12.4	6.9	5.6	1.6	8.0	12.0	Q1
DRV8428RTER	WQFN	RTE	16	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

TAPE AND REEL BOX DIMENSIONS

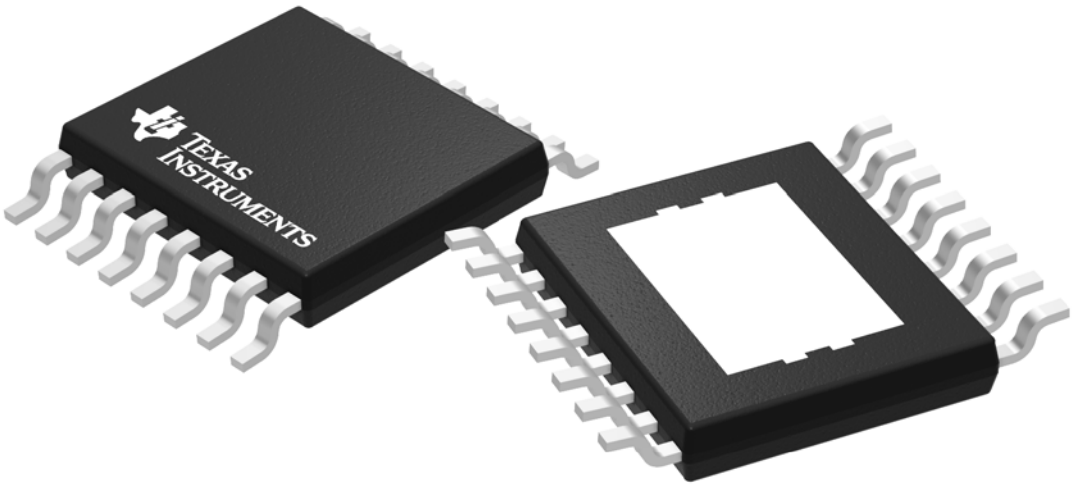


*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
DRV8428PWPR	HTSSOP	PWP	16	3000	356.0	356.0	35.0
DRV8428RTER	WQFN	RTE	16	3000	367.0	367.0	35.0

PWP 16 PowerPAD™ TSSOP - 1.2 mm max height

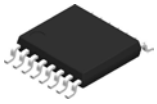
PLASTIC SMALL OUTLINE



Images above are just a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

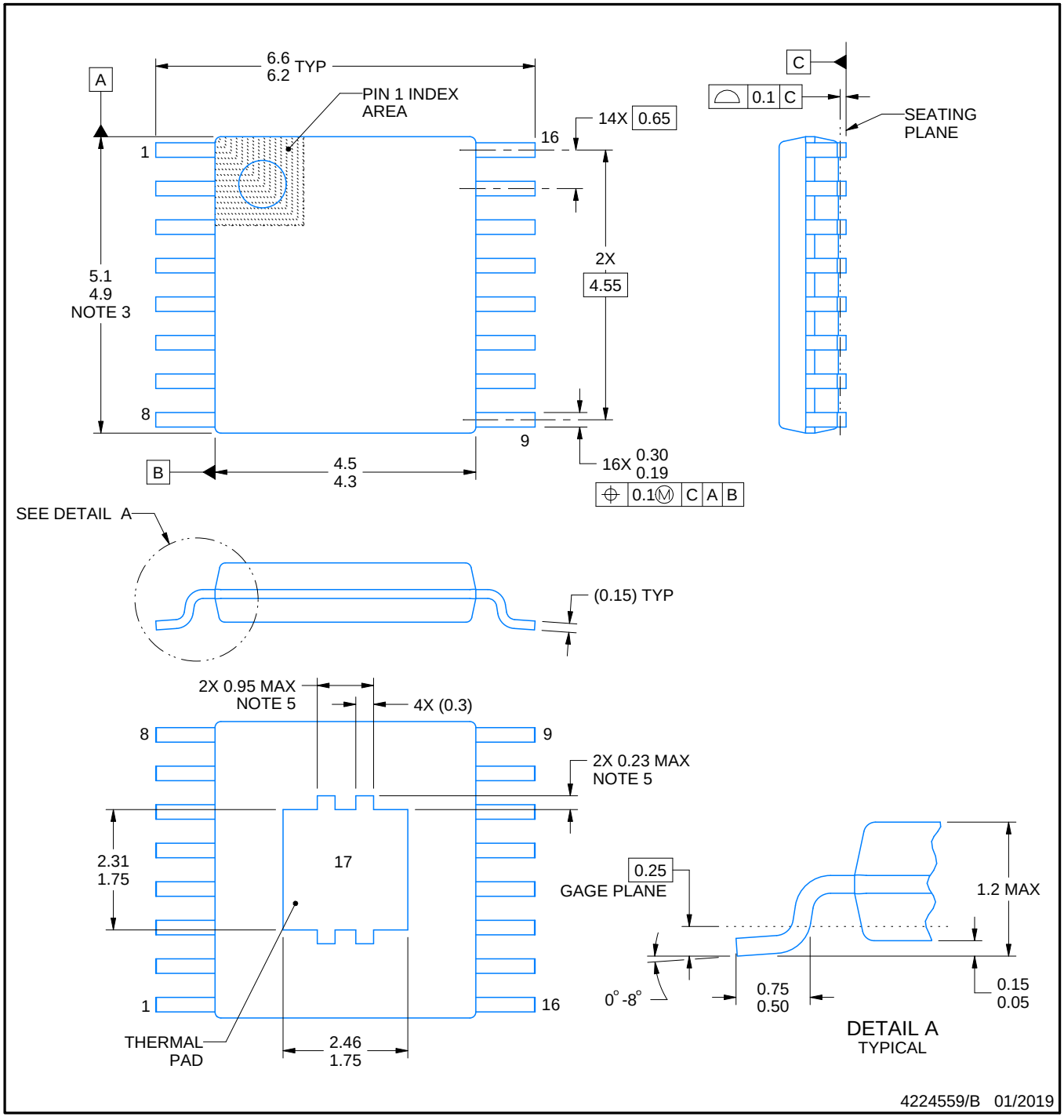
PACKAGE OUTLINE

PWP0016C



PowerPAD™ TSSOP - 1.2 mm max height

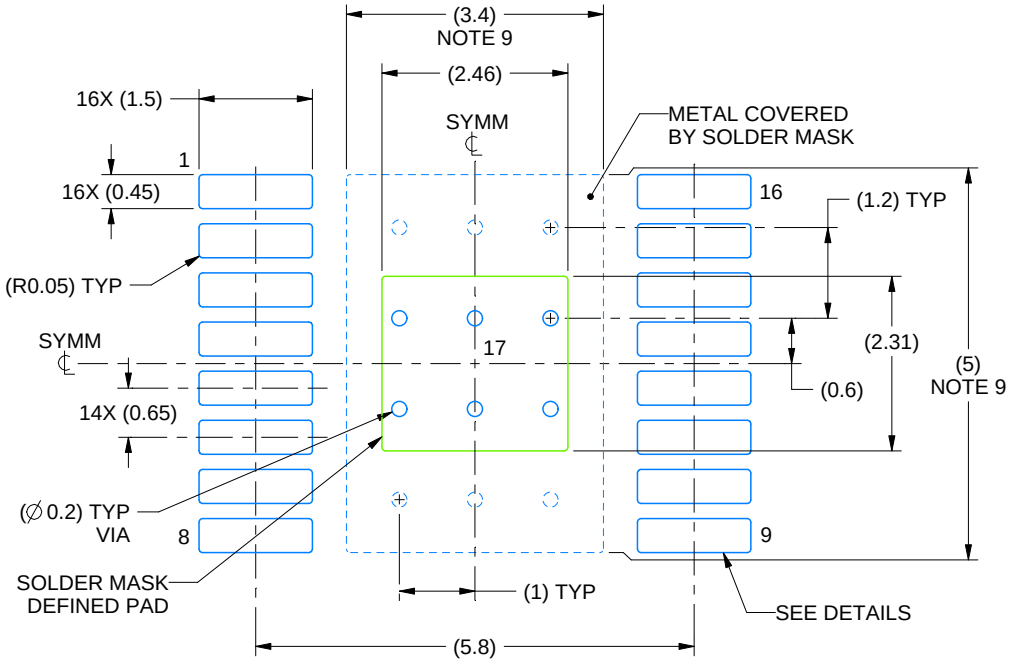
SMALL OUTLINE PACKAGE



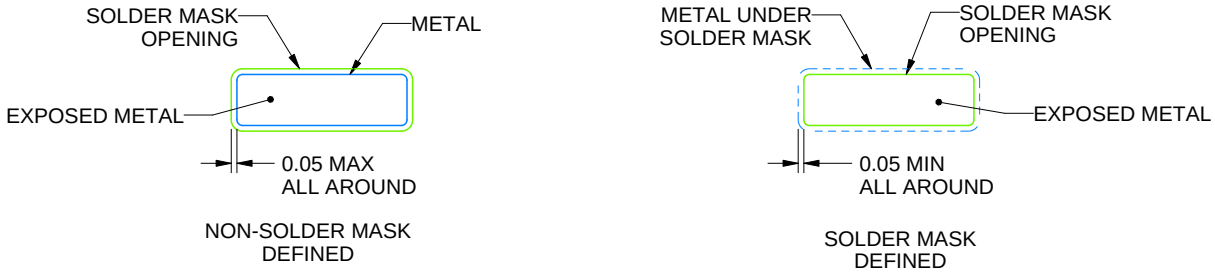
PowerPAD is a trademark of Texas Instruments.

NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. This dimension does not include mold flash, protrusions, or gate burrs. Mold flash, protrusions, or gate burrs shall not exceed 0.15 mm per side.
4. Reference JEDEC registration MO-153.
5. Features may differ or may not be present.



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE: 10X

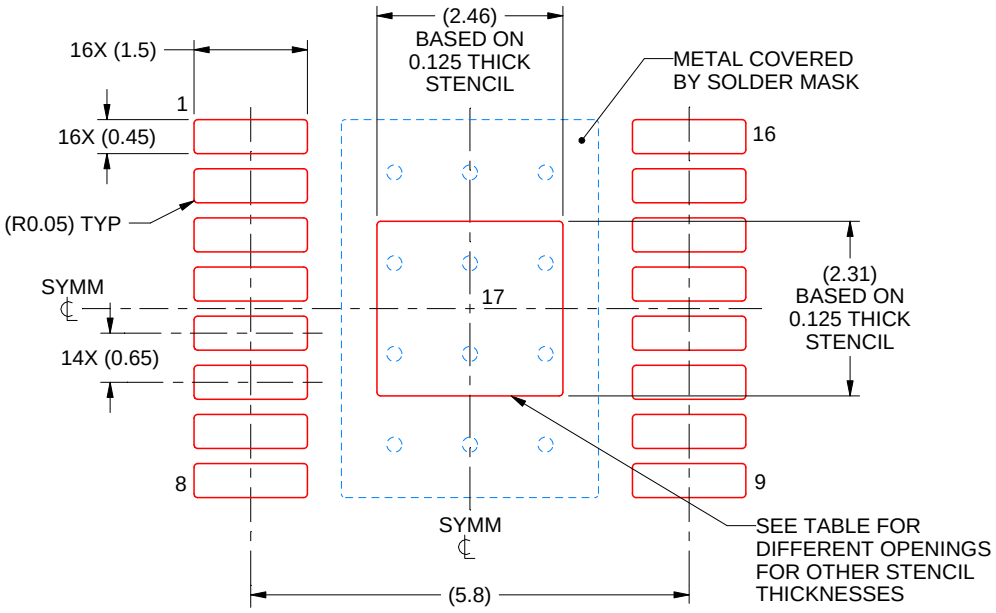


SOLDER MASK DETAILS

4224559/B 01/2019

NOTES: (continued)

6. Publication IPC-7351 may have alternate designs.
7. Solder mask tolerances between and around signal pads can vary based on board fabrication site.
8. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature numbers SLMA002 (www.ti.com/lit/slma002) and SLMA004 (www.ti.com/lit/slma004).
9. Size of metal pad may vary due to creepage requirement.
10. Vias are optional depending on application, refer to device data sheet. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL
SCALE: 10X

STENCIL THICKNESS	SOLDER STENCIL OPENING
0.1	2.75 X 2.58
0.125	2.46 X 2.31 (SHOWN)
0.15	2.25 X 2.11
0.175	2.08 X 1.95

4224559/B 01/2019

NOTES: (continued)

11. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.
12. Board assembly site may have different recommendations for stencil design.

GENERIC PACKAGE VIEW

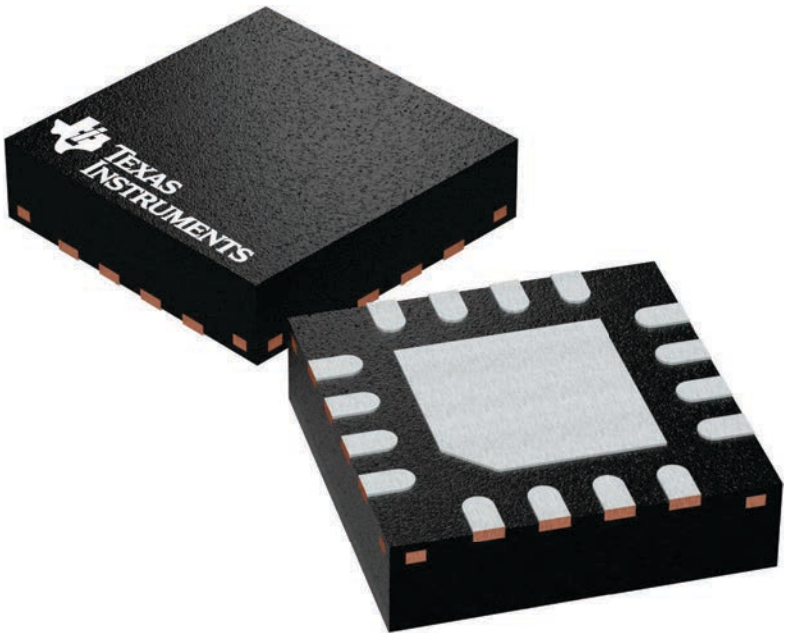
RTE 16

WQFN - 0.8 mm max height

3 x 3, 0.5 mm pitch

PLASTIC QUAD FLATPACK - NO LEAD

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.

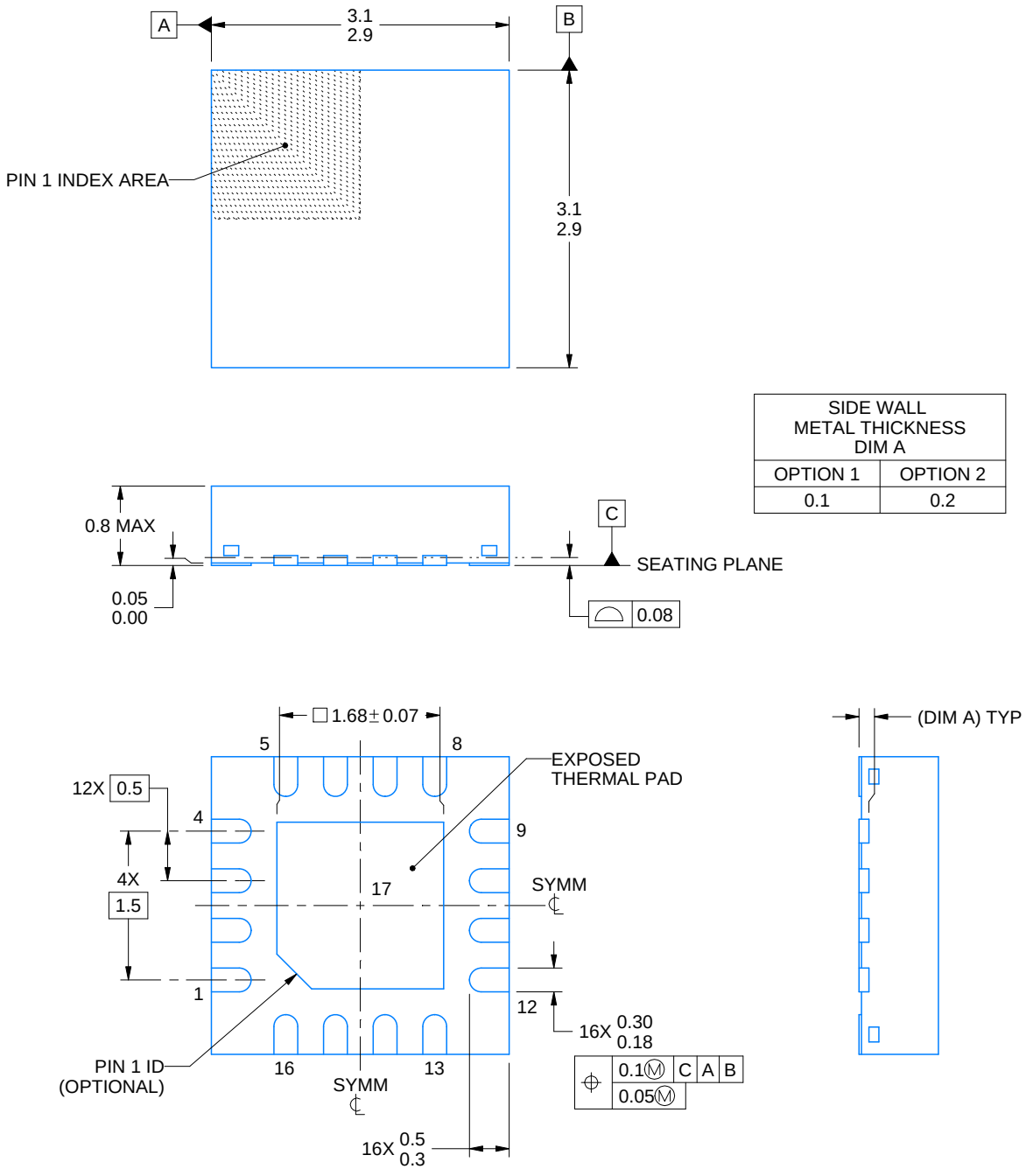


RTE0016C

PACKAGE OUTLINE

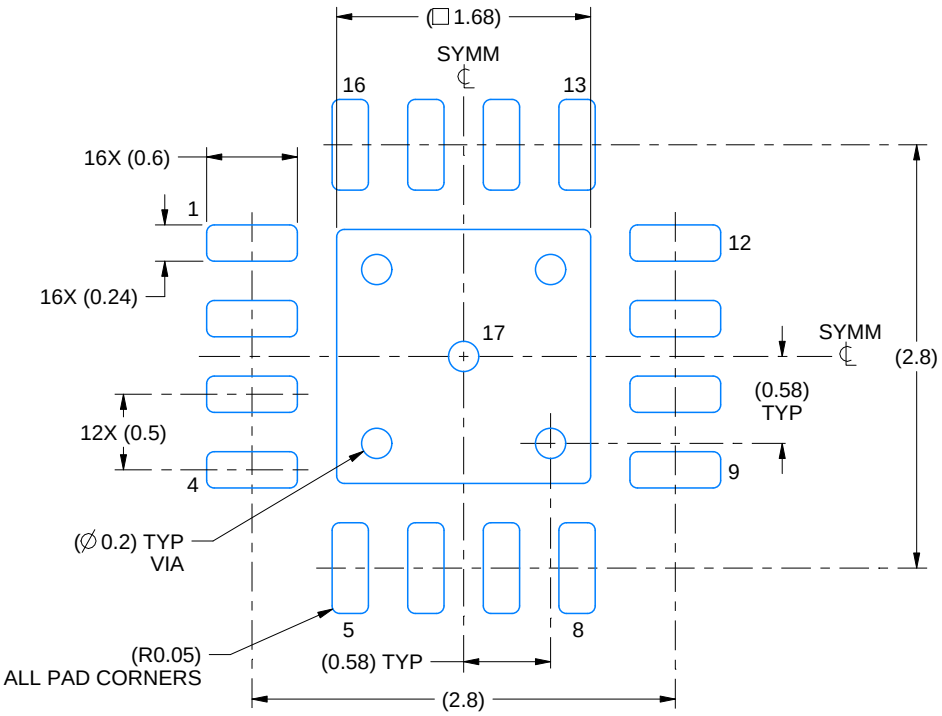
WQFN - 0.8 mm max height

PLASTIC QUAD FLATPACK - NO LEAD

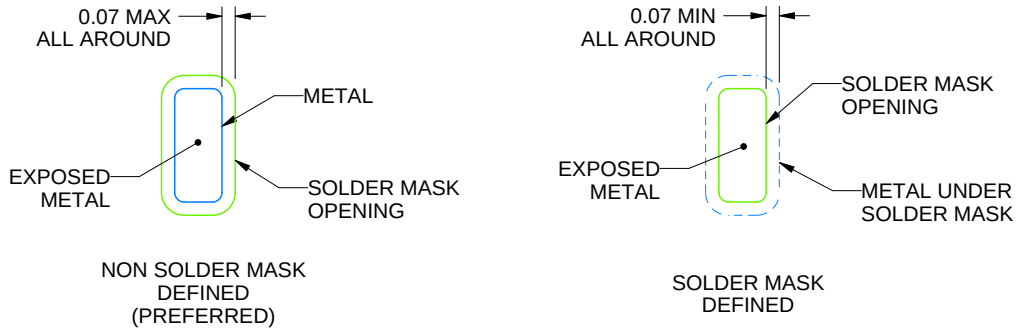


NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for thermal and mechanical performance.



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:20X

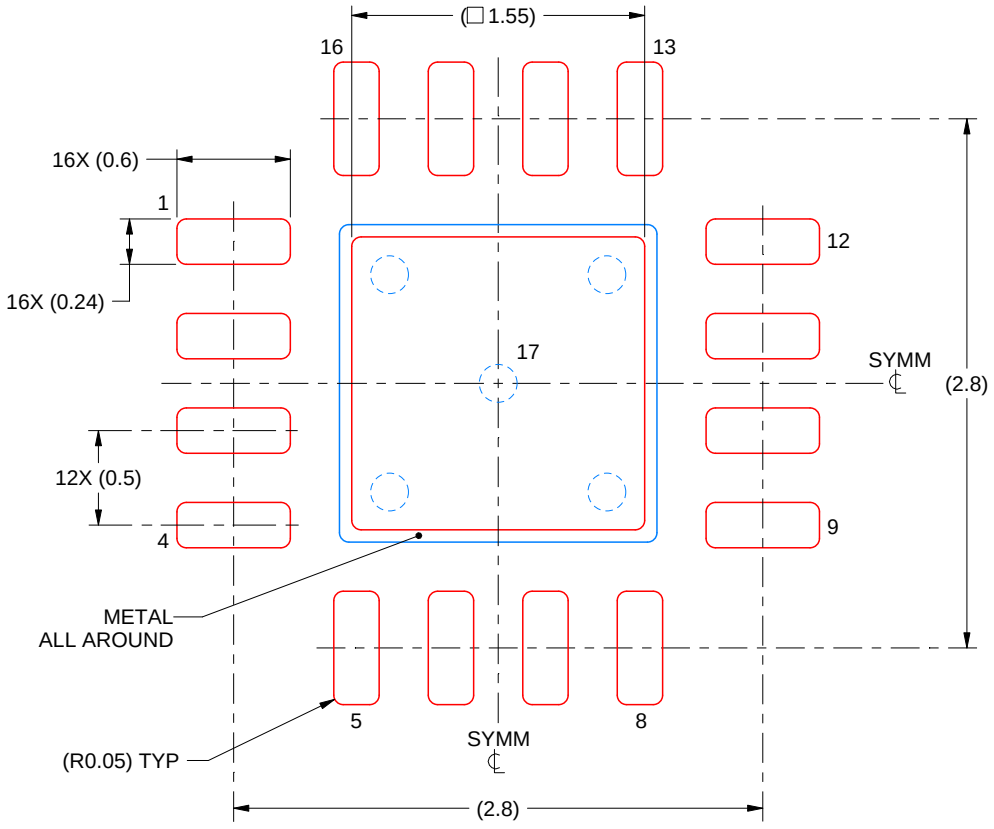


SOLDER MASK DETAILS

4219117/B 04/2022

NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 17:
85% PRINTED SOLDER COVERAGE BY AREA UNDER PACKAGE
SCALE:25X

4219117/B 04/2022

NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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